



## Seminar 'Inwerkingtreding Zwavelregelgeving' – 8 okt. 2014

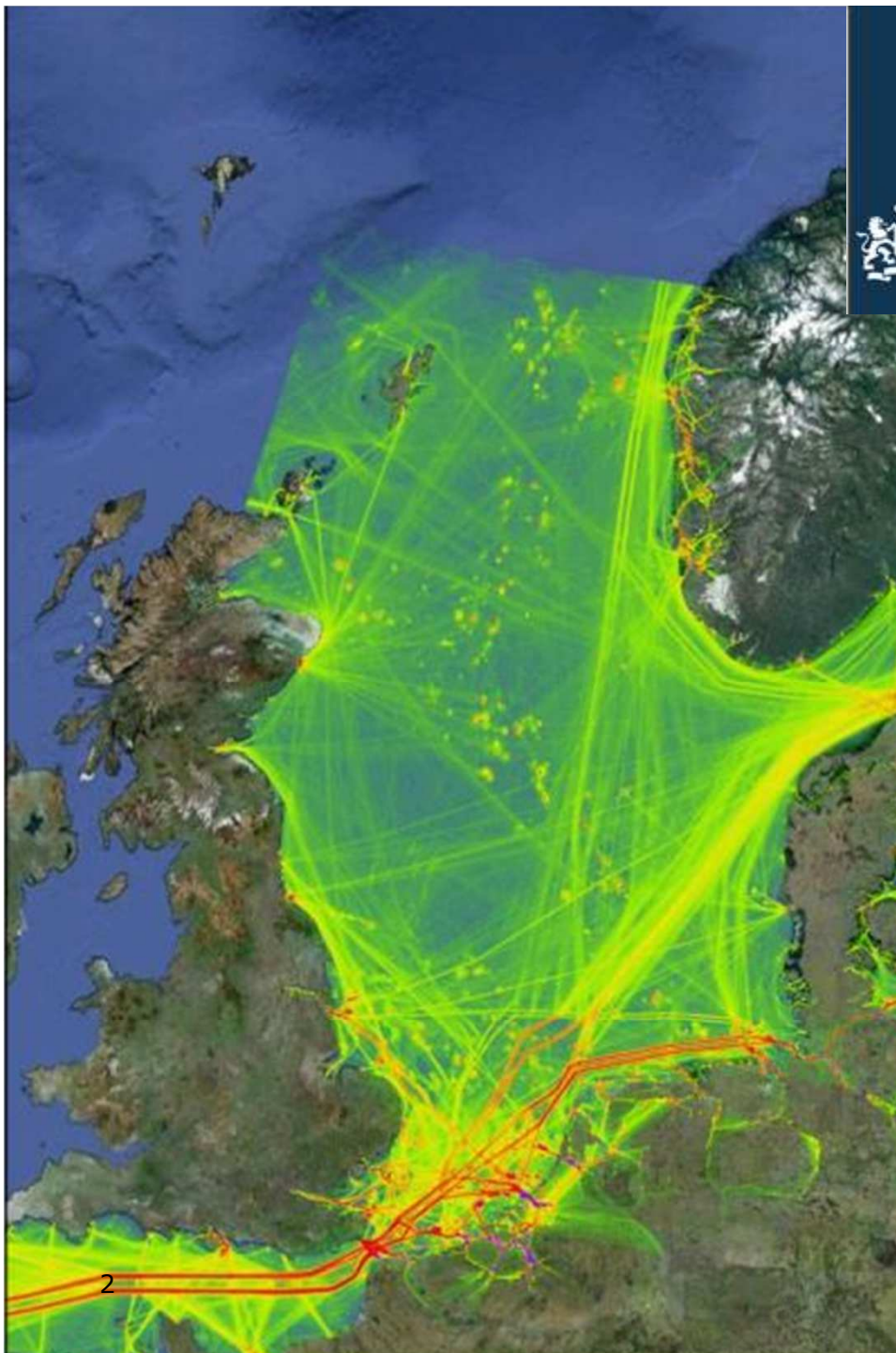
<b>13.00 uur</b>	<b>Ontvangst</b>	
<b>13.30 uur</b>	Opening en introductie	Dagvoorzitter <i>Tineke Netelenbos</i>
<b>13.35 uur</b>	Milieueffecten van de nieuwe zwavelregelgeving	Planbureau voor de Leefomgeving <i>Pieter Hammingh</i>
<b>13.50 uur</b>	Handhaving van de zwavelrichtlijn	Inspectie Leefomgeving en Transport <i>Meindert Vink</i>
<b>14.10 uur</b>	Stand van zaken European Sustainable Shipping Forum (ESSF)	Min. van Infrastructuur en Milieu <i>Dick Brus</i>
<b>14.25 uur</b>	ESSF implementatie en scrubbers	European Maritime Safety Agency <i>Roel Hoenders</i>
<b>14.40 uur</b>	Gelegenheid voor vragen / discussie	O.l.v. Dagvoorzitter
<b>15.00 uur</b>	Koffie- en theepauze	
<b>15.20 uur</b>	Scrubbers in de praktijk. Toeleveranciers pitchten:	
	a. Werkingsprincipe a.d.h.v. voorbeeldcase	Axces Emission Technology <i>Kjelt Remmen</i>
	a. Retrofit van de Color Line Super Speed (Engelstalige presentatie)	Wärtsilä <i>Ole-Johan Svendsen</i>
	a. Closed loop system voor Scandlines	AEC Maritime <i>Jurrien de Vries</i>
<b>16.00 uur</b>	Scrubbers in de praktijk. Een reder vertelt	Spliethoff <i>Sjoerd Hupkes Wijnstra</i>
<b>16.25 uur</b>	Financiering van scrubbers	ABN – AMRO <i>Jan Raes</i>
<b>16.40 uur</b>	CEF subsidieprogramma: Kansen voor de scheepvaart	Min. van Infrastructuur & Milieu <i>Paul Zeer</i>
<b>16.55 uur</b>	Gelegenheid voor vragen / discussie	O.l.v. Dagvoorzitter
<b>17.15 uur</b>	Netwerkborrel	



PBL Netherlands Environmental  
Assessment Agency

# Milieu-effectiviteit van de zwavelregelgeving bij de zeescheepvaart

8 Oktober 2014 | Pieter Hammingh





## Waarom we zwavel niet willen.....

	PM (BC, OC)	SO <sub>2</sub>	NO <sub>x</sub>	VOC	NH <sub>3</sub>	CO	CO <sub>2</sub>	CH <sub>4</sub>	N <sub>2</sub> O	HFCs PFCs SF <sub>6</sub>
<b>Health impacts:</b>										
PM (Loss in life expectancy)	√	√	√	√	√					
O <sub>3</sub> (Premature mortality)			√	√		√		√		
<b>Vegetation damage:</b>										
O <sub>3</sub> (AOT40/fluxes)			√	√		√		√		
Acidification (Excess of critical loads)		√	√		√					
Eutrophication (Excess of critical loads)			√		√					
<b>Climate impacts:</b>										
Long-term (GWP100)	(√)	(√)	(√)	(√)	(√)	(√)	√	√	√	√
<b>Near-term forcing</b> (in Europe and global mean forcing)	√	√	√	√	√	√	(√)	√	(√)	(√)
<b>Black carbon deposition</b> to the arctic	√									

Bron: IIASA EC4MACS

## Lager zwavelgehalte betekent ook minder fijn stof

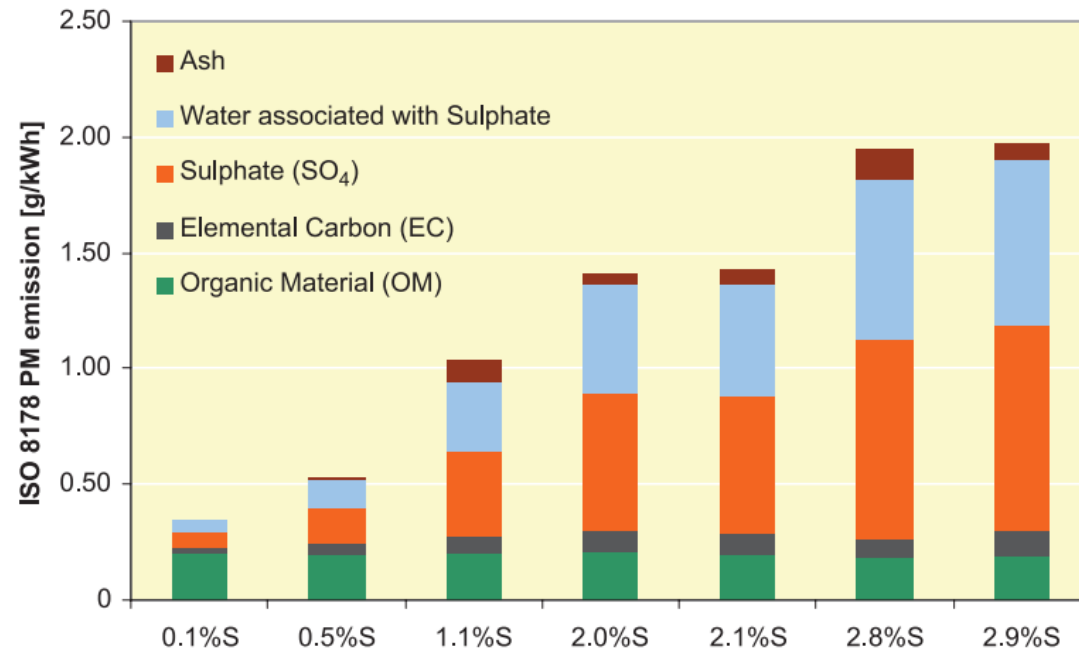
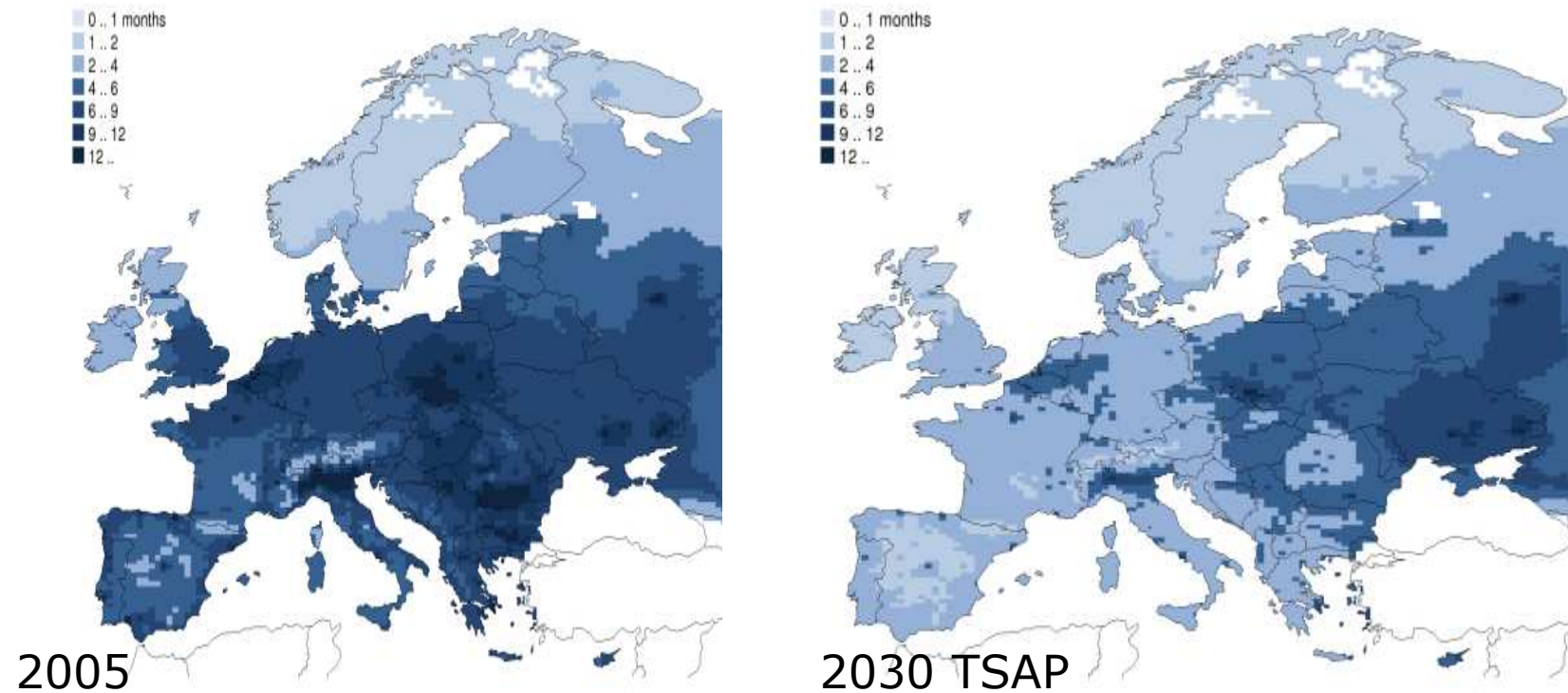


Figure 7.7 The compositions of particulate matter obtained from different fuel types, Germanischer Lloyd [24]

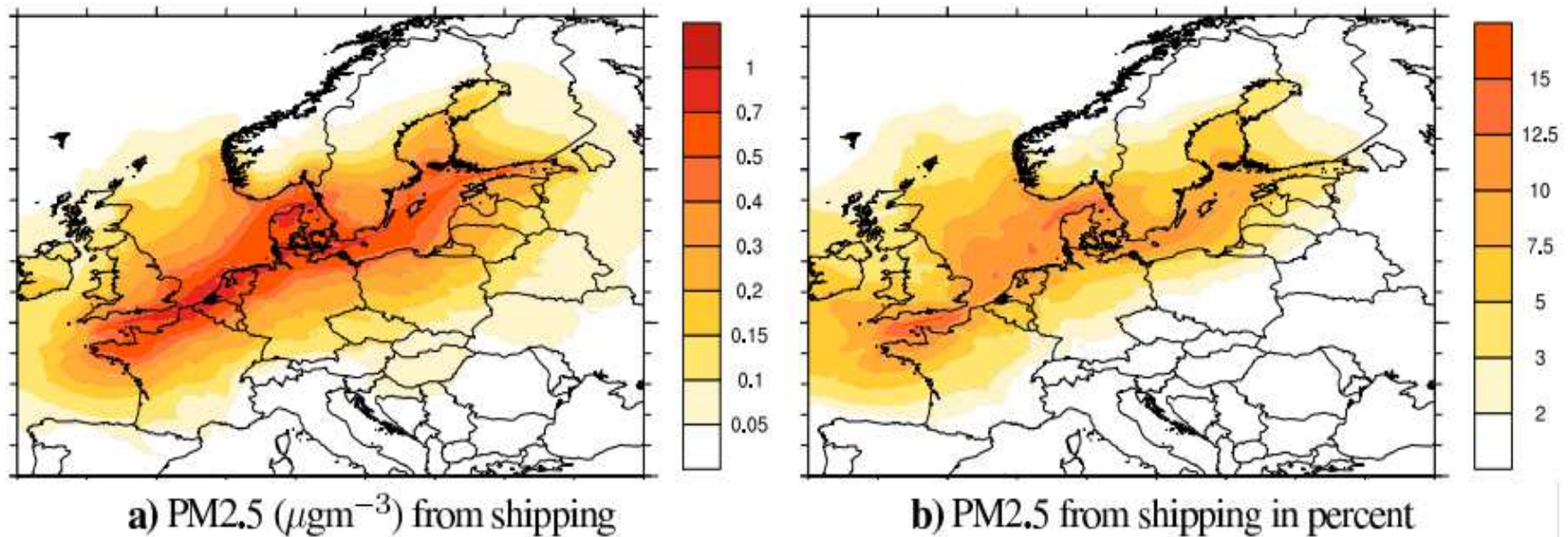
Bron: IMO (2009), 2nd GHG Study

## Met minder fijn stof leef je langer



Loss in statistical life expectancy from exposure to PM<sub>2.5</sub> from anthropogenic sources. Bron: IIASA (2014).

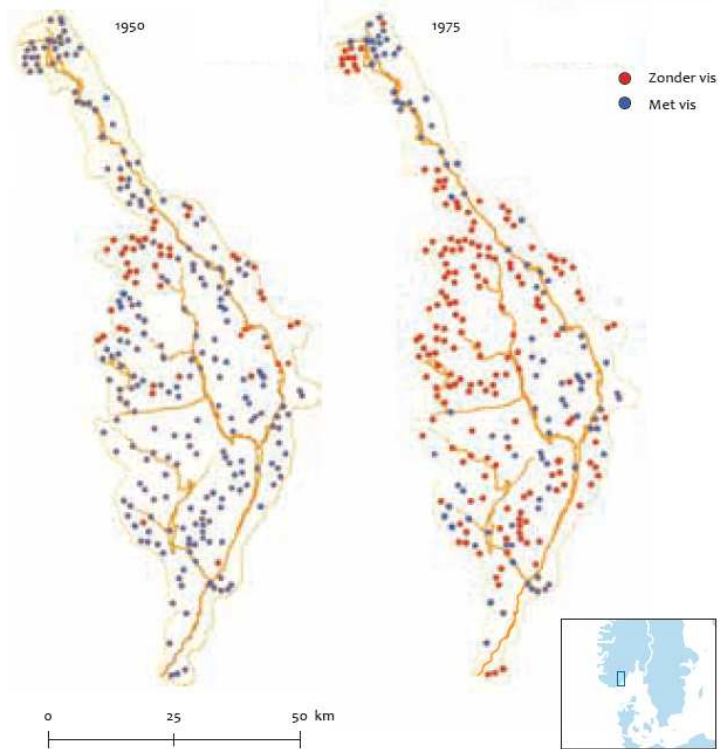
## Bijdrage zeescheepvaart aan fijn stof in 2009



Bron: J. E. Jonson , J. P. Jalkanen et al., (2014). Atmos. Chem. Phys. Discuss., 14, 21943–21974, 2014

# Verzuring

Visstand meren in stroomgebied Tovdal, Zuid-Noorwegen



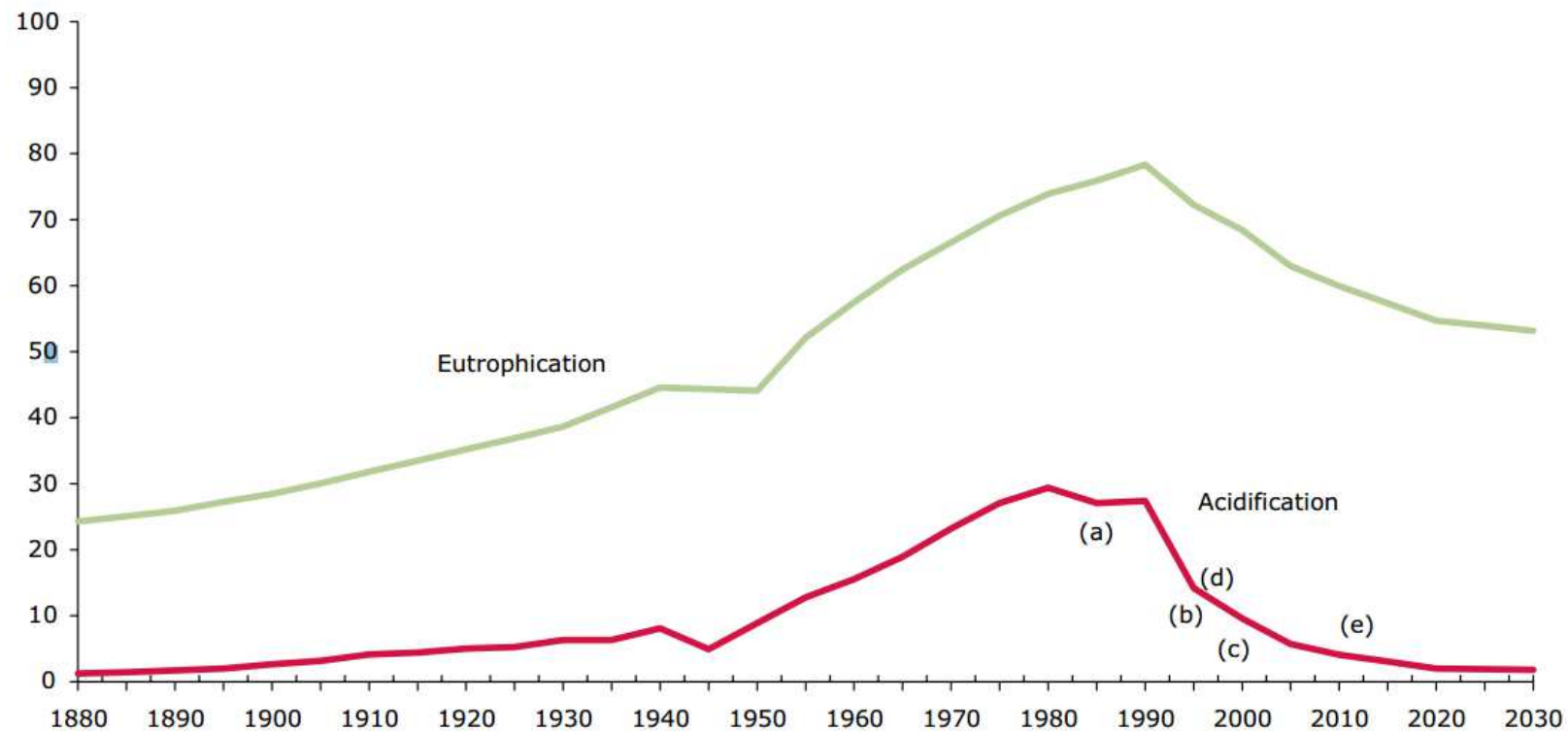
Bron: Brække (1976); bewerking PBL



Bron: VROM (1985)

# Verzuring in ecosystemen neemt fors af

Ecosystem area in per cent (%)

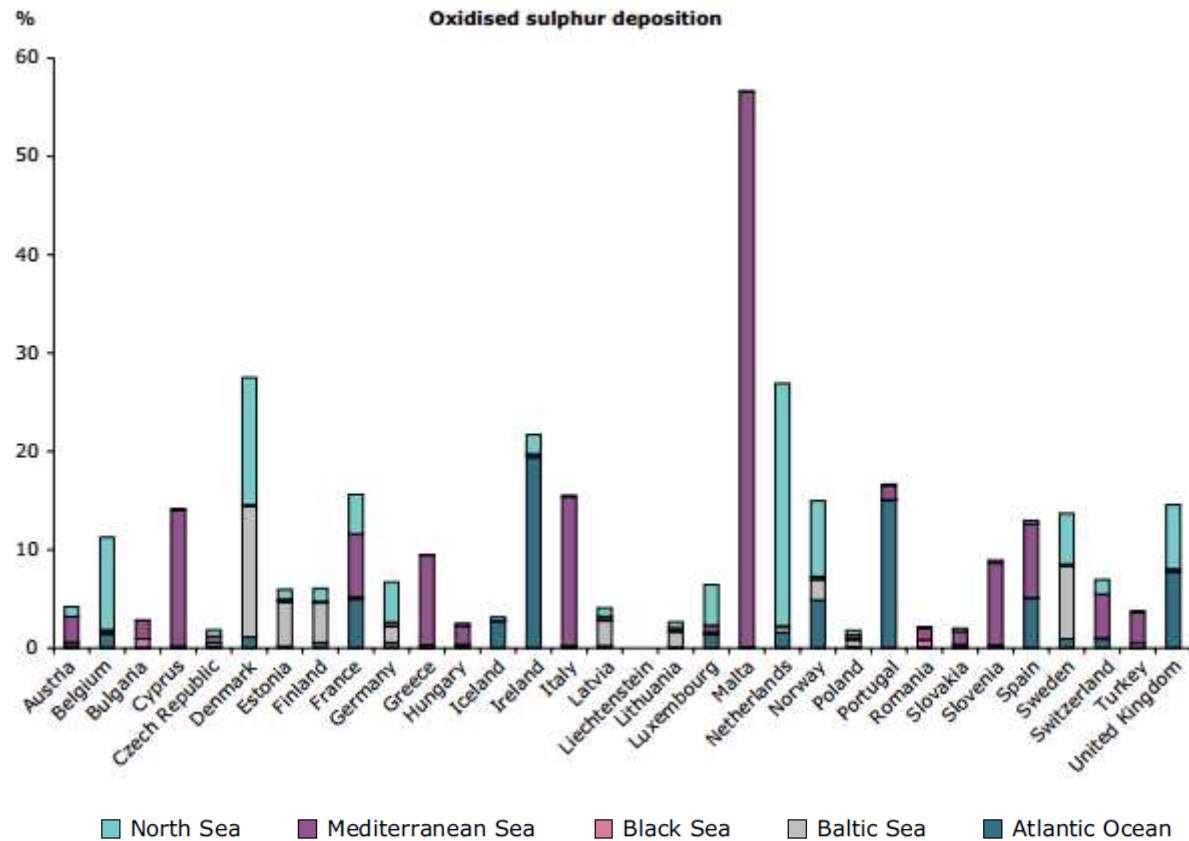


**Note:** (a) First Sulphur Protocol (1985); (b) Second Sulphur Protocol (1994); (c) Gothenburg Protocol (1999); (d) NEC Directive (2001); (e) Amended Gothenburg Protocol (2012).

Bron: EEA technical report 11/2014.



## Bijdrage zeescheepvaart aan zuurdepositie, 2012



Bron: EEA technical report No. 4/2013, gebaseerd op EMEP (2012 )

## Uitstoot op zee vs land in Europa met huidig beleid

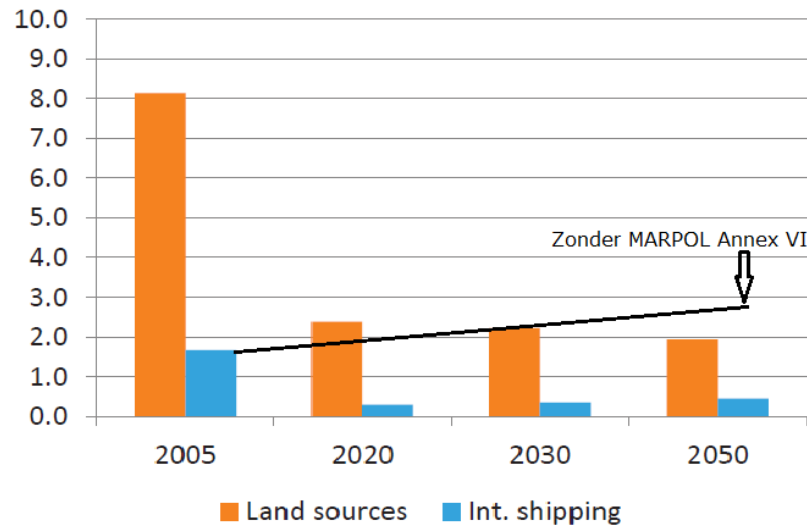


Figure 4.2 Comparison of land based and international shipping emissions of SO<sub>2</sub> (kt)

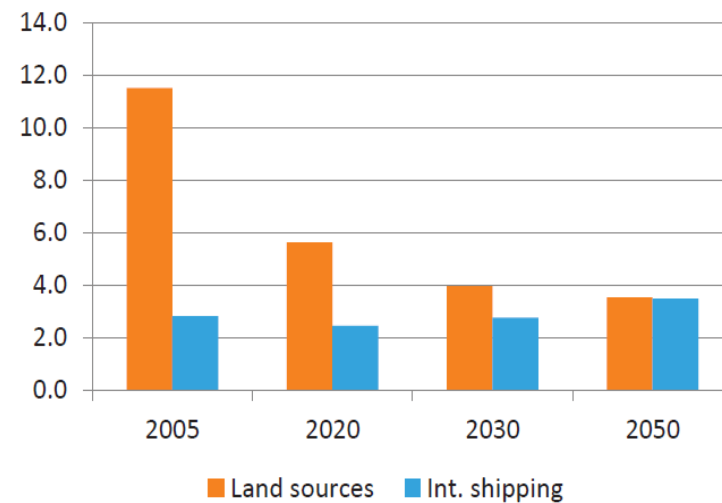
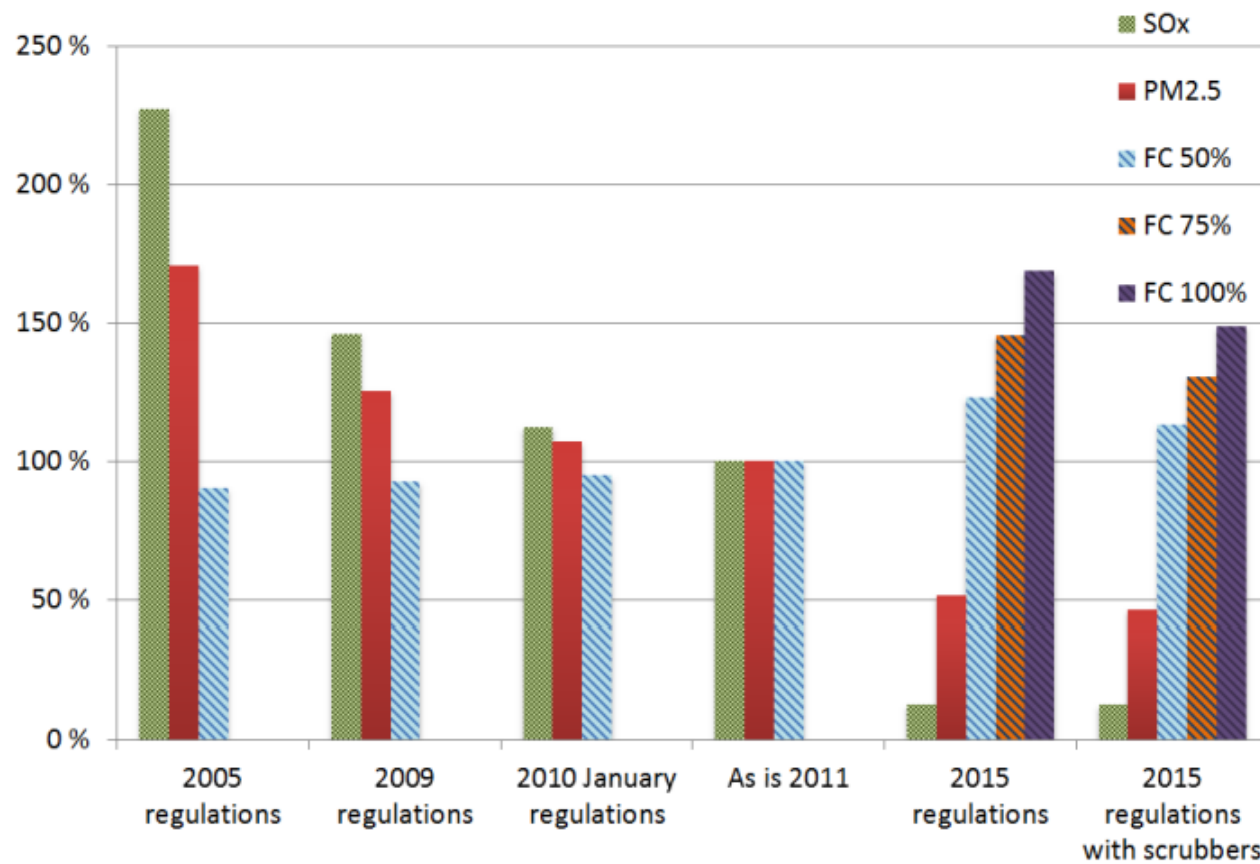


Figure 4.1 Comparison of land based and international shipping emissions of NO<sub>x</sub> (kt)

Bron: PBL aanpassing van VITO, 2013

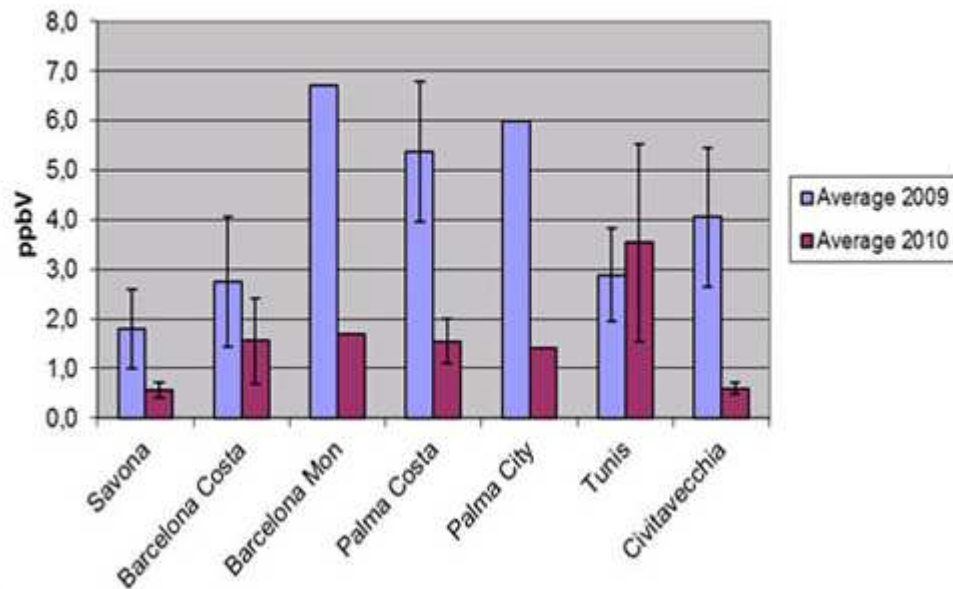
## Effecten SECAs op emissies en kosten



Bron: Johansson et al., 2013 (ACPD 13)

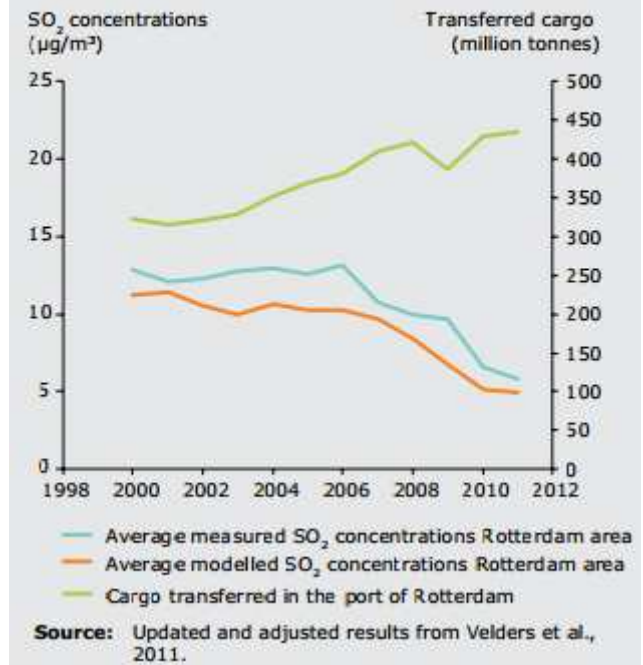
## Effecten SECAs op de luchtkwaliteit in havens

Average daily SO<sub>2</sub> concentrations in harbours



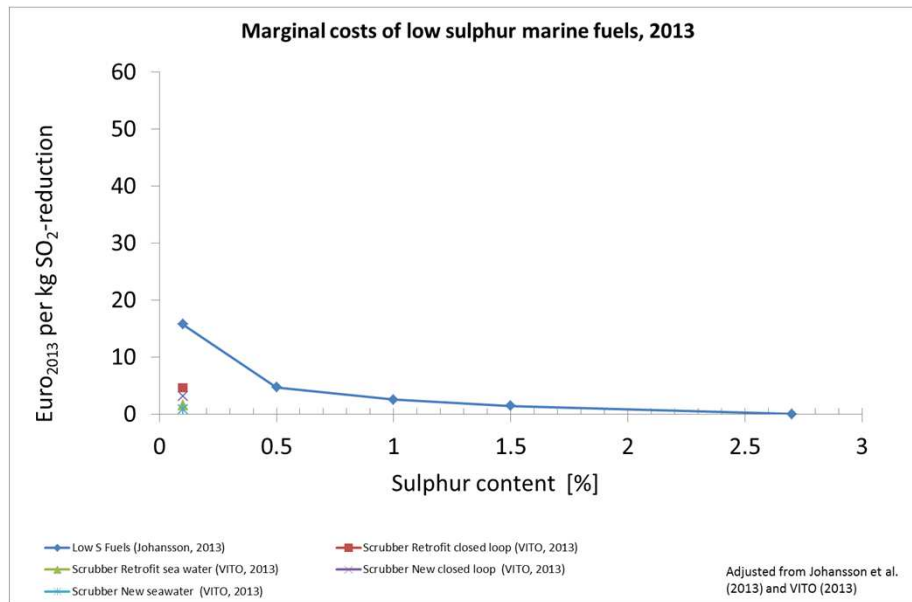
Bron: Schembari et al., 2012

Figure 5.2 Trends in air quality (SO<sub>2</sub>) and cargo transfer in the port of Rotterdam, the Netherlands



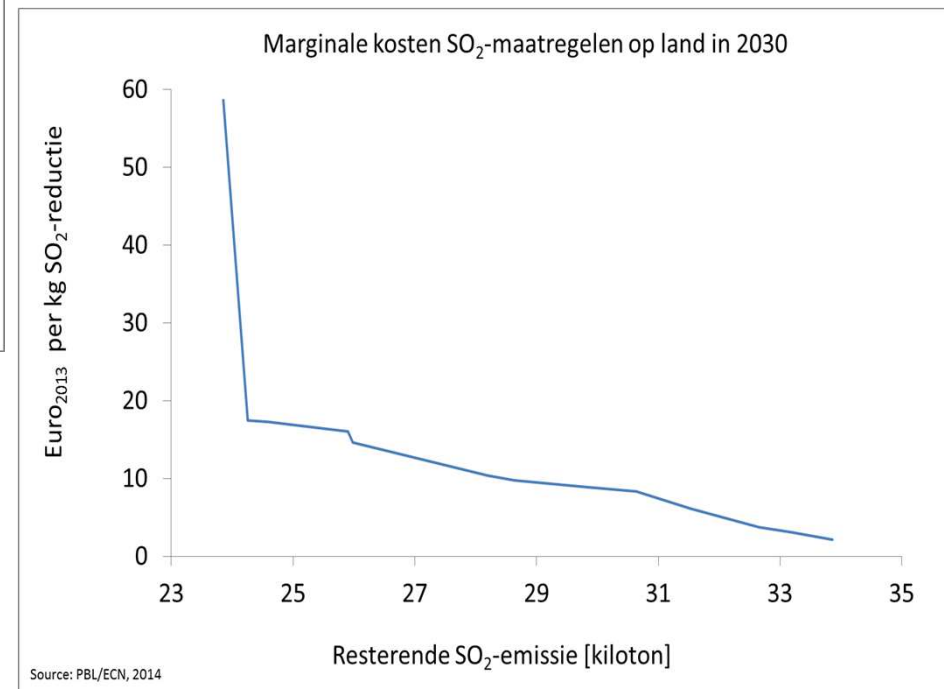
Bron: EEA technical report No. 4/2013

## Kosteneffectiviteit SECAs vs landmaatregelen?



Disclaimer: schone brandstoffen verminderen naast de zwaveluitstoot ook de primaire fijnstofuitstoot (as, koolstof). Voor een goede kostenvergelijking zou een maatregelenpakket op land dan ook kosten moeten bevatten voor een vergelijkbare fijnstofreductie. Daarvoor zijn aanvullende analyses nodig.

De SO<sub>2</sub>-maatregelen bij bronnen op land leveren nauwelijks nog fijnstofreductie op omdat daar meestal al fijnstoffilters zijn vereist en geïnstalleerd.





## Bevindingen

- Zwavel uit de zeevaart draagt substantieel bij aan de huidige fijnstofconcentraties met de daaraan gerelateerde ziektelast en vervroegde sterfte + zuurdepositie;
- SECA-regels leiden nu al tot lagere gemeten SO<sub>2</sub>-concentraties.
- Schonere scheepsbrandstoffen met 0.5%-S leveren een relatief forse zwavelreductie voor relatief lage kosten (t.o.v. land).
- 0.1%-S lijkt wat duurder, maar schonere scheepsbrandstoffen leiden ook tot minder primaire fijnstofuitstoot (as, koolstof). Als dit wordt verdisconteerd dan zou dat de kosteneffectiviteit van schonere brandstoffen gunstig beïnvloeden (t.o.v. land).
- De kosteneffectiviteit van scrubbers in 2030 ligt aan de onderkant van die van landmaatregelen....klopt dat?



Ministerie van Infrastructuur en Milieu

# European Sustainable Shipping Forum ESSF

Seminar Inwerkingtreding  
zwavelregelgeving  
8 oktober 2014

Dick Brus, Ministerie van  
Infrastructuur en Milieu

15 oktober 2014



# Inhoud



- Revisie MARPOL Bijlage VI
- EU Zwavelrichtlijn
- Platform European Sustainable Shipping Forum
  1. Groep LNG
  2. Research, Technical development and Innovation
  3. Scrubbers zie presentatie Roel Hoenders
  4. Implementation zie presentatie Roep Hoenders
  5. Financing
  6. Competitiveness

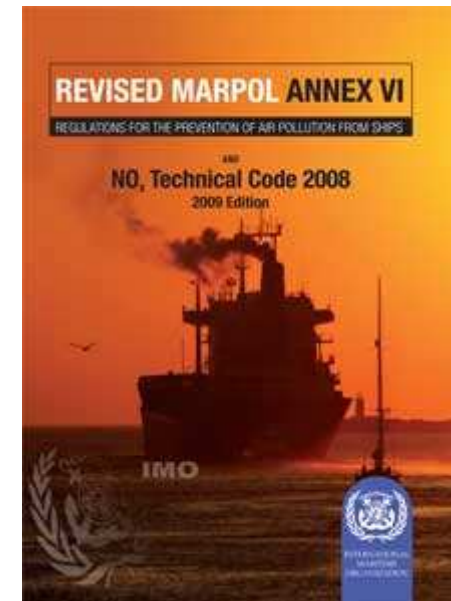




## Revisie MARPOL Bijlage VI, 2008

	Global limit	SECA-limit
Present	4,5 %	1,5%
1 march 2010		1,0%
1 january 2012	3,5 %	
1 january 2015		0,1%
1 january 2020 *)	0,5 %	

\*) Evaluation in 2018. If these will be negative, the date of introduction will shift from 2020 to 2025





## Revisie MARPOL Bijlage VI vervolg

### Artikel 4. gebruik alternatieve technologie

- De Administratie van een Partij kan toestaan dat installaties, materialen, middelen of toestellen worden aangebracht op een schip of dat er andere procedures, brandstofolie of methodes worden gebruikt dan degene die worden vereist door deze Bijlage, indien ..... emissiebeperking ten minste even doeltreffend zijn
- De Administratie van een Partij neemt eventueel door de Organisatie ontwikkelde relevante richtlijnen met betrekking tot de in dit voorschrift voorziene gelijkwaardige voorzieningen in aanmerking.
- BV, Scubbers en IMO Waswater Criteria

### Artikel 18, Brandstof beschikbaarheid

- Indien geen geschikte brandstofolie is de bevoegde autoriteit van deze Partij bevoegd ter zake van het schip te verlangen dat:
  - .1 een verslag wordt overgelegd van de maatregelen genomen teneinde te pogen aan de vereisten te voldoen; en
  - .2 bewijzen worden verschaft van pogingen tot aankoop van voor het reisschema geschikte brandstofolie en, indien deze niet op de geplande plaatsen beschikbaar was, dat gepoogd is alternatieve aanbieders te vinden, en dat men er ondanks alle redelijke inspanningen niet in geslaagd is geschikte brandstofolie in te kopen.
- 2.2 Van een schip mag niet verlangd worden dat zij afwijkt van de beoogde route of onredelijk veel vertraging oplopen om aan de vereisten te voldoen.
- 2.3 Indien ter zake van een schip de informatie bedoeld in lid 2.1 van dit voorschrift wordt verschaft, neemt een Partij alle relevante omstandigheden en het overgelegde bewijs in aanmerking teneinde te bepalen of en welke passende beheersmaatregelen worden genomen.



# EU richtlijn zwavelgehalte van scheepsbrandstoffen, 2012, ESSF

1. Implementatie Revisie MARPOL Bijlage VI
2. Enkele scherpere regels voor passagiersschepen en schepen aan de kade
3. Afspraken over handhaving van de richtlijn
4. Verplichting voor rapportage over handhaving en resultaten
5. Verplichting voor de Europese Commissie om ongewenste modal shift effecten te monitoren, en indien nodig met aanvullend beleid te komen

Om de richtlijn goed te implementeren is de European Sustainable Shipping Forum, ESSF opgericht. The ESSF will bring together Member States and maritime industry stakeholders. The ESSF envisages in particular to:

- provide guidance on the implementation of the Sulphur Directive;
- create the framework conditions for the use of marine LNG as ship fuel;
- create the framework conditions for the use of scrubbing technology in shipping
- explore and evaluate all the available financing opportunities
- coordinate research and development activities and encourage innovation.



# European Sustainable Shipping Forum ESSF

Deskundigengroep van de Commissie

The ESSF will bring together Member States and maritime industry stakeholders. It will enable a structural dialogue, exchange of best practices and coordination, thus providing the opportunity to discuss practical issues that could be encountered during the implementation process, in particular during the transition phase before the entry into force of the new standard.

## Composition of the ESSF

All 28 EU Member States

The following 32 organisations:

Baltic Ports Organization  
BMT Group Limited  
Brittany Ferries  
Compagnia Italiana di Navigazione  
Conference of Peripheral Maritime Regions Cruise Lines International Association (CLIA) - Europe  
DNV/GL  
European Association of Internal Combustion Engine Manufacturers-  
EUROMOT  
European Community Shipowners Associations (ECSA)

European Sea Ports Organisation  
European Shippers Council (ESC)  
European Transport Workers' Federation  
SEA Europe  
Seas At Risk  
Shortsea Promotion Centre – Greece  
Shortsea Promotion Centre – Spain  
STX Shipyards France  
Swedish Shippers Council  
The oil companies' European association for environment, health and safety in refining and distribution - CONCAWE  
Transport & Environment (T&E)  
Wärtsilä Corporation  
WATERBORNE European Technology Platform  
FEPOR – Federation of European Private Port Operators  
Ferry Port Split  
Gas LNG Europe (GLE)  
GDF SUEZ  
IACS - International Association of Classification Societies Ltd  
Interferry  
International Association of Independent Tanker Owners (INTERTANKO)  
Moeller-Maersk  
Norwegian Marine Technology Research Institute  
MARINTEK  
Royal Association of Netherlands Shipowners



#### ESSF Plenair

- Dick Brus, vertegenwoordiger Nederland
- Martin Dorsman, ECSA

#### LNG subgroep

- Cees Boon, Haven van Rotterdam
- Philip van Wijnen, P&O ferries

#### Scrubbers subgroep

- Meindert Vink
- Philip van Wijnen, P&O ferries

#### Financing subgroep

- Caroline Nagtegaal-van Doorn, Haven van Rotterdam
- Sieger Sacco, Nederlands Maritieme Technologie
- Tiedo Vellinga, Haven van Rotterdam
- Maurits Prinsen, Haven van Rotterdam
- Sarah Olierook, Haven van Rotterdam
- Fer vd Laar, IAPH

#### Research and Development subgroep

- Eelco Leemans, Seas at Risk
- Bart Boosman, Wagenborg

#### Competitiveness subgroep

- Martin Dorsman, KVNR
- Peter van de Sluis, AWWH

#### Implementation subgroep

- Meindert Vink
- Stefan Hagens

## Nederlandse deelname aan de ESSF



## Werkgroep LNG



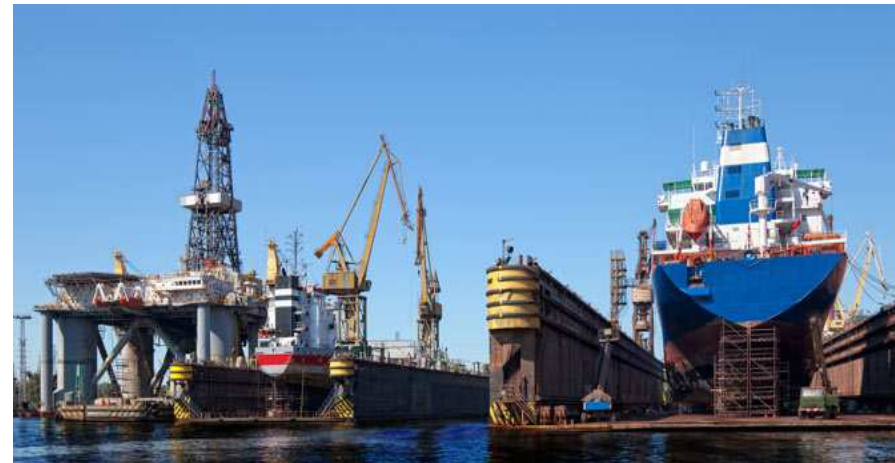
Internationale oplossingen om gebruik LNG door zeeschepen mogelijk te maken:

- Veiligheid bij bunkeren moet worden gewaarborgd, ontbreekt nu nog in IMO regelgeving.
- LNG bunker delivery note, voorstel is naar de IMO gestuurd en wordt in Oktober in MEPC67 besproken
- Standaard LNG connector, gaat ook naar IMO. Discussie: aanpassing IGF code of ISO standaard???
- LNG potentie in verminderen uitstoot luchtverontreinigende stoffen
- Technische discussies over meting methaan, dual fueled schepen, methaan lek, e.d.



## Werkgroep onderzoek, technologische ontwikkeling en innovatie

- Focus op short sea shipping en oplossingen om op korte termijn de kosten te verminderen
- Onderzoek naar de relatie van investeringen in R&D en de prestaties van maritieme bedrijven
- Relatie tussen nieuwe scheepsontwerpen en benodigde aanpassing van de benodigde infrastructuur
- Rol R&D, identificeren barrières en mogelijkheden om die op te ruimen





# Werkgroep Financing

## 1. EU fondsen

- Motorways of the Sea
  - Veel geld beschikbaar, wel onder voorwaarden:
    - not for single undertakers
    - only for links between 2 or more member states
    - involvement of a core and a comprehensive network port as a minimum in relation to MoS-link based projects (such requirement does not apply for pilot actions or wider benefits actions)
    - The involvement of two ports is a prerequisite, but ships calling at at least two EU ports on a regular basis might trigger the need for related activities (not necessarily of a large magnitude) at these ports (e.g. for dealing with scrubber sludge or safety procedures for receiving ships fuelled by alternative fuels).





## Werkgroep Financing 2



### **Connecting Europe Facility CEF/TEN-T**

- An analysis of the TEN-T funding in the past showed some shortcomings towards ferry operators.
- Some of these points are solved in the current framework of CEF and other EU-funds, others not.
- The subgroup is trying to find ways to finance projects in alternative ways, taking into account the shortcomings perceived by shipowners.
- Meer bijzonderheden later door Paul Zeer



## Werkgroep Financing 3

### Publiek private financiering

Een publiek private "*retrofit fund and/or bond instrument for financing environmental SECA retrofit investments*"

- With the assumption of needed EIB financing of the credit enhancement element, eligibility of CEF financing must be considered
- How can the instrument be aligned with existing ship financing?
- Legal issues, including taxation
- How can a risk profile for the instrument/different instruments be set up?
- How can the shipowners' new balance between operating costs (OPEX) and capital expenses (CAPEX) by retrofit investments be assessed? Basically the business case is the OPEX difference between the MGO (Marine Gas Oil) case and a scrubber case accommodating the use of HFO (Heavy Fuel Oil) or an LNG case. The use of MGO only demands modest investments in contrast to scrubbers or LNG and the amortized capital in relation to the investments must be deducted from the OPEX difference between the MGO and the scrubber/LNG case.
- Delimitation of mature technologies and/or technology neutrality and possibility of "gearing" SECA investments with energy efficiency investments
- What is the need for retrofit funds?
- Is there a role for CEF grants to support the fund and/or bond instrument in its development or implementation and if so, how shall it be formulated?



## Werkgroep Competitiveness

Opdracht Commissie om te monitoren of er geen ongewenste modal shift effecten van zee naar land optreden

- identification of routes and cargo segments that are expected to be the most sensitive.
- the monitoring of the most sensitive routes/segments through surveys
- a comprehensive analysis and comprehensive methodology

Zorg sommige leden: te veel onzekerheden LNG en scrubbers, financiering en mogelijkheden komen te laat.

# European Sustainable Shipping Forum

Sub-groups Implementation, Scrubbers & LNG : state-of-play

Roel Hoenders / Project Officer  
Unit B.3: Marine environment and PSC

Harderwijk / 8 October 2014



## Addresses:

1. Outstanding **legal questions** related to the 2012 revision of the Sulphur Directive (2012/33/EU)
2. Potential scope and content of the Directive's **Implementing Acts**

## Participants:

- **All EU Member States**
- **Ship owners:** Brittany Ferries, Grimaldi, Royal Belgian Shipowners Association, Fjordline, KNVR, P&O Ferries, DFDS, Maersk, German Ship Owners Association, Royal Caribbean, Maran tankers, Lemissoler
- **Class:** LR, DNV/GL, Rina
- **Ports:** ESPO/Finnish Ports Association, Antwerp, Rome
- **Others:** Concawe, Transport & Environment, SeaEurope, Scheepsbouw NL, CEPI

## Meetings:

- So far 3 meetings, EMSA is technical secretariat

## Ad 1. Addressing outstanding legal questions related to the 2012 revision of the Sulphur Directive:

- Enforcement of correct fuel change-over procedures at SECA entry:
  - safety risks
  - on-board fuel contamination
  - correct log-books
- Enforcement of historic fuel contamination as of 1/1/2015: possible grand-fathering?
- Enhanced controls of bunker suppliers: strengthened application of Marpol Annex VI Regulation 18?
- Acceptability of alternative emission abatement methods (boil-off gas, averaging,...) – *continuously achieving equivalent sulphur reduction*
- Use of alternative selection methods (remote sensing, sniffing,...)
- **Commission is assessing need of issuing interpretative guidance for a harmonised approach through an EU F.A.Q. document**

## Ad 2. Addressing potential scope and contents of the Implementing Acts (= secondary legislation as foreseen in the Directive) concerning:

1. Frequency of sampling
2. On-board fuel sampling methods
3. Reporting by Member States about enforcement actions

Implementing acts to be accompanied with **voluntary use** of :

- Thetis-S: shared enforcement database (inspections + sampling) for Member States
- On-board fuel sampling guidelines
- Guidance for Sulphur Inspections  
(all currently being developed by EMSA)

➤ **Draft Implementing Acts will be discussed in ‘comitology’ (Member States only) on 23 October + 3 December**

## Addresses:

1. Legal, technical and operational barriers hampering the take-up of scrubber technology in the EU
2. Financial instruments supporting technology development and take-up

## Participants:

- **All EU Member States** (notably: NL, FI, DK, SE, UK, NO)
- **Ship owners:** Wilhemsen, DFDS, Scandlines, Carnival, German Ship owners, P&O, Grimaldi, RCCL, Spliethoff, Royal Belgian Ship Owners, Brittany Ferries, BIMCO, Exmar, Finnish Ports Association
- **Class:** LR, DNV/GL, ABS, BV
- **Manufacturers:** EGCSA, Wartsila, Alfa Laval, Elomatic, Clean Marine
- **Others:** ESPO, Euroshore, Transport & Environment, Total, Fincantieri, MAN

## Meetings:

- So far 3 meetings, **next meeting on 5 November**
- EMSA is technical secretariat



## Ad 1. Addresses legal, technical and operational barriers hampering the take-up of scrubber technology in the EU

- **Approval of scrubbers:**
  - Marine Equipment Directive (wheelmark), or through Comitology
  - Following a 'trial' as defined in the Directive
  - Commissioning of a scrubber vs. trial requirements
  - Acceptance of scrubbers approved by non-EU countries
- **pH of scrubber wash water**
  - Compatibility with other EU legislation: Water Framework Directive + surface water quality requirements
  - Acceptability of (open-loop) scrubbers in coastal waters + ports
  - Calculation methods for pH levels along the ship

## Ad. 1 Addresses legal, technical and operational barriers hampering the take-up of scrubber technology in the EU

- Scrubber sludge: compatibility with Port Reception Facilities Directive
- Loading and on-board treatment of caustic soda
- **Commission is assessing need of issuing interpretative guidance for a harmonised approach through an EU F.A.Q. document**
- **Work of ESSF scrubber sub-group also resulted in two EU submissions to MEPC 67:**
  - MEPC 67/4/22: Amendments to the IMO Exhaust Gas Cleaning Guidelines addressing pH calculation methodologies
  - MEPC 67/12/7: Amendments to Marpol Annex VI regarding standard text for the bunker delivery note for ships equipped with scrubbers

## Ad. 2 EU financial instruments supporting technology development and take-up of scrubbers

- Work done in cooperation with the ESSF sub-groups on Financing & Competitiveness
- **Current open Connecting Europe Facility (CEF) calls:**

Publication of Calls	11 September 2014
Eligibility period	From 1 January 2014
Calls deadline	26 February 2015 (17:00h)
Evaluation	March 2015 – April 2015
Presentation to CEF Committee	June 2015
Adoption of Selection Framework Decision	July 2015
Signature of individual grant agreements	As of September 2015 onwards

## Current open Connecting Europe Facility calls:

- **Choose the right call:** ‘Motorways of the Seas’, ‘Innovation’, ‘core network ports’
- **Motorways of the Seas:** ‘upgrading of maritime link’, ‘pilot actions’ (50% co-funding, new technological solutions in real operations conditions) or ‘wider benefit actions’
- **Innovation:** Roll-out of alternative fuel distribution infrastructure, reduction of emissions and energy efficiency projects eligible
- Calls priority include co-funding of alternative fuels, **emission abatement technologies** and shore side power supply
- **Co-funding:** Motorways of the Seas call: **250 million €**/ Innovation call: 160 million €
- **For more information, co-funding rates, eligibility criteria: check INEA (EU Innovation and Networks Executive Agency):**  
[www.inea.ec.europa.eu](http://www.inea.ec.europa.eu)

## Addresses:

1. Legal, technical and operational barriers hampering the take-up of LNG as alternative fuel in the EU
2. Assessing the need for further harmonisation/standardisation of the EU framework for LNG bunkering

## Meetings:

- So far 4 meetings, **next meeting on 11 December**
  - EMSA is technical secretariat
- **Work of ESSF LNG sub-group also resulted in two submissions to MSC 94:**
- MSC 94/11/1: standard format for a LNG bunker delivery note
  - MSC 94/11/2: standard for connectors to be used at LNG bunkering stations

### Conclusions:

- Excellent cooperation through constructive dialogue between Member States, industry/stakeholders and Commission/EMSA
- Sulphur Directive is the basis, but participants are free to put forward any sustainable shipping related issue
- ESSF cannot replace normal legislative procedures/not intended to draft legislation, but can influence and steer these processes
- Concrete results/outcomes show high level of commitment and technical contents

# Thank you for your attention!

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## AXCES EMISSIE VISIE <8 MW

Kjelt Remmen Axces Emission Technology BV

Uitlaatsystemen specialisten: advies, ontwerp, fabricage en veld ondersteuning.





## ONDERWERPEN

- Inleiding
- Dempers
- Emissies
- Emissie eisen
- Aanpak Scrubber  
Oplossing
- Scrubber
- Combinatie

# DEMPERS

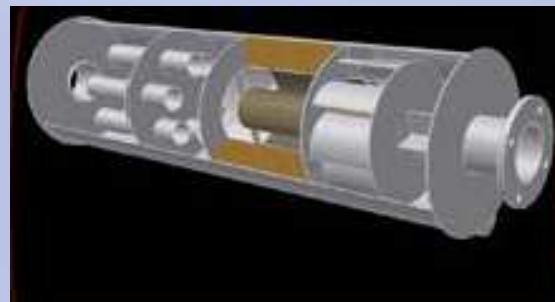
- Inleiding
  - **“Dempers”**
  - Emissies
  - Emissie eisen
  - Aanpak
  - Scrubber
  - Combinatie
- Axces
  - Toekomstgerichte ontwikkeling
  - Scrubber technologieën
  - Retrofit demper/ SCR katalysator/Scrubber
  - Nieuwbouw demper SCR katalysator/scrubber

- Inleiding
- “Dempers”
- Emissies
- Emissie eisen
- Aanpak
- Scrubber
- Combinatie

## Geluiddempers

### *Kernpunten*

- ➔ ontwerp op geluideisen
- ➔ afstemmen op specifieke inbouwsituaties
- ➔ minimaliseren tegendruk

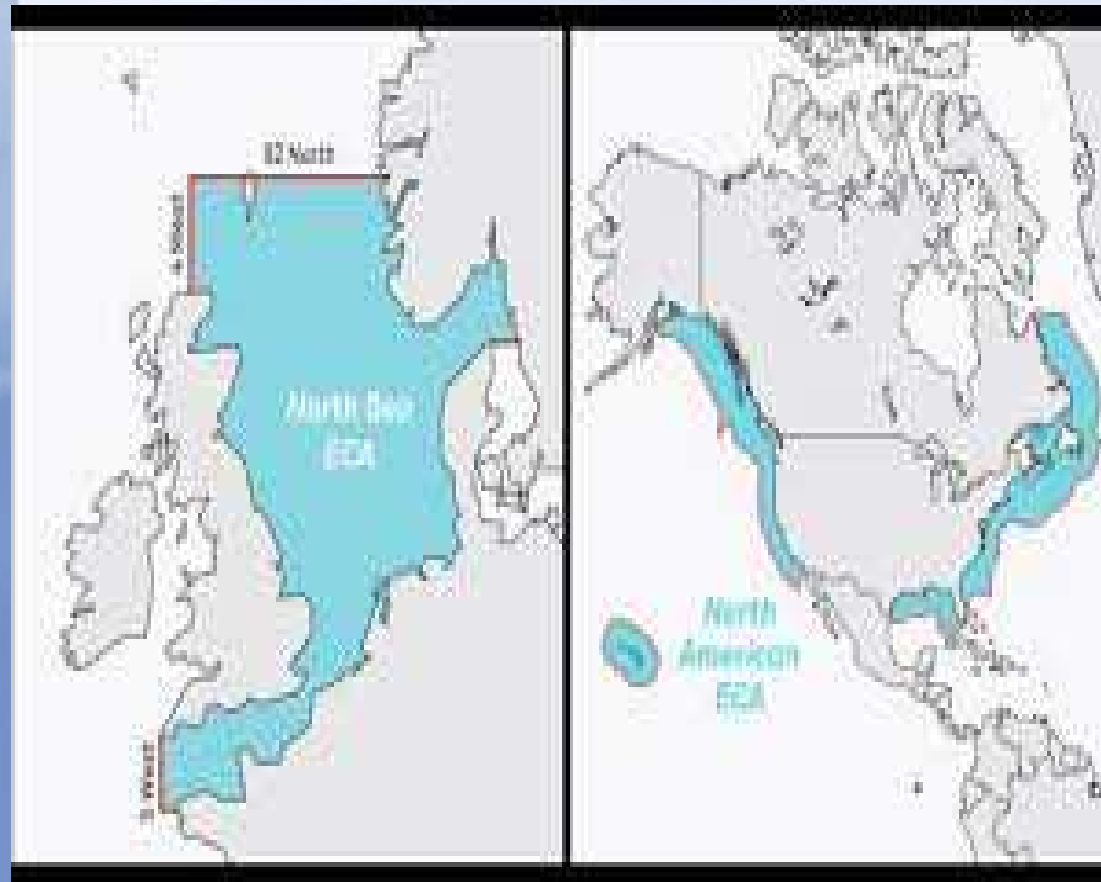


# EMISSIES

- Inleiding
  - Dempers
  - **Emissies**
  - Emissie eisen
  - Aanpak
  - Scrubber
  - Combinatie
- Gereguleerde Dieselmotor Emissies
  - Geluid
  - CO en HC (koolmonoxide en Koolwaterstoffen)
  - Roet of Fijnstof PM
  - Stikstof oxides of Nox
  - Zwafel

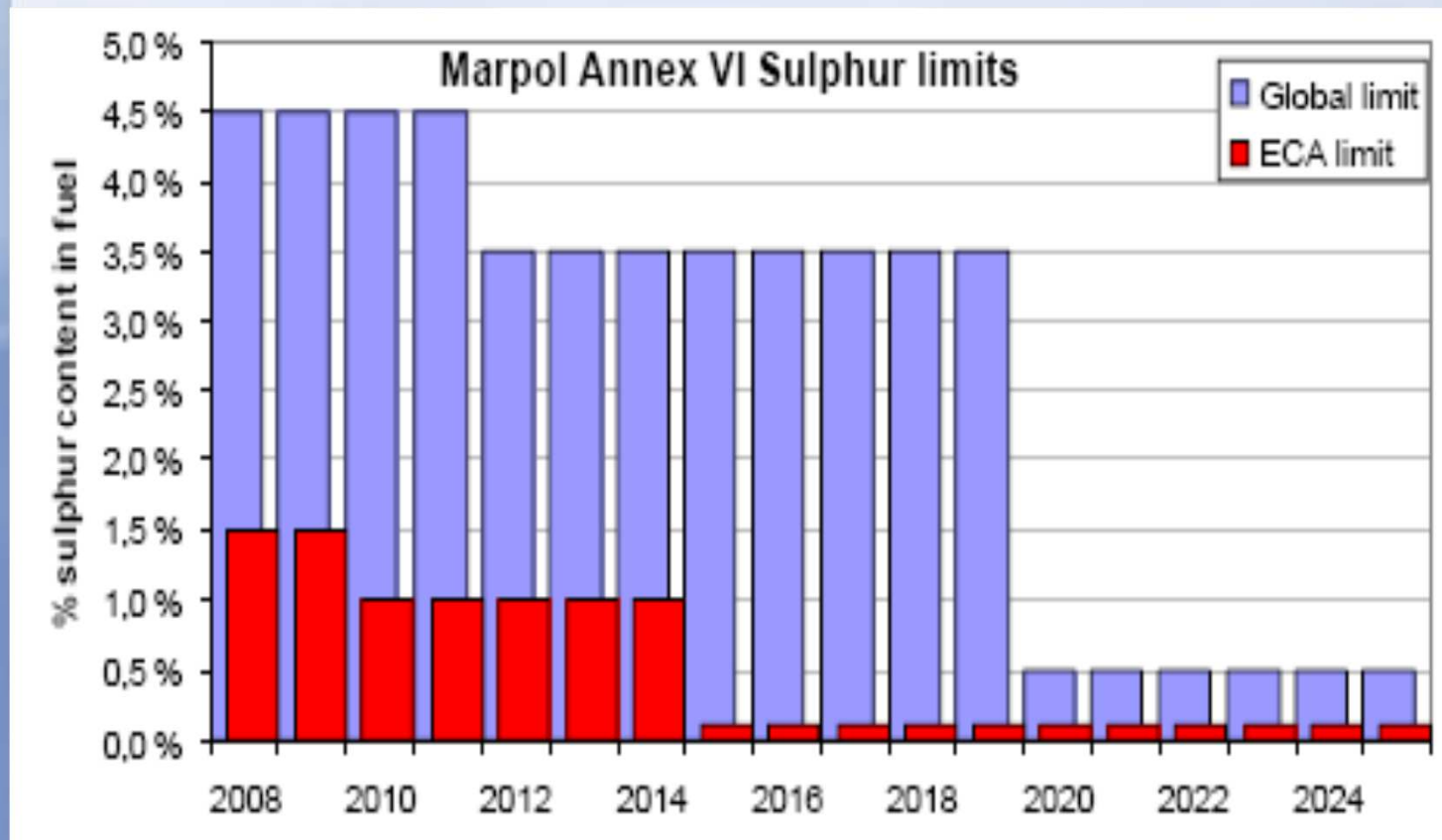
# EMISSIE EISEN

- Inleiding
- Dempers
- Emissies
- **Emissie eisen**
- Aanpak
- Scrubber
- ombinatie



# EMISSIE EISEN

- Inleiding
- Dempers
- Emissies
- **Emissie eisen**
- Aanpak
- Scrubber
- Combinatie



# EMISSIES

- Inleiding
- Dempers
- **Emissies**
- Emissie eisen
- Aanpak
- Scrubber
- Combinatie



Afbeelding DNV

## EMISSIE EISEN

- Inleiding
  - Dempers
  - Emissies
  - **Emissie eisen**
  - Aanpak
  - Scrubber
  - Combinatie
- **De ECA brandstof standard is:**
  - 10,000 ppm start Juli 2010.
  - 1,000 ppm start Januari 2015.
  - **Wereld standaards zijn:**
  - 35,000 ppm start Januari 2012.
  - 5,000 ppm start Januari 2020  
(heroverweging 2018, niet later dan 2025).



# AANPAK

- Inleiding
  - Dempers
  - Emissies
  - Emissie eisen
  - **Aanpak**
  - Roetfilter
  - SCR Kat
  - Combinatie
- Nieuwe Motoren en brandstof soort
  - Brandstof kwaliteit verbeteren
  - Nabehandeling uitlaatgassen
  - SECA met schip vermijden?

# AANPAK

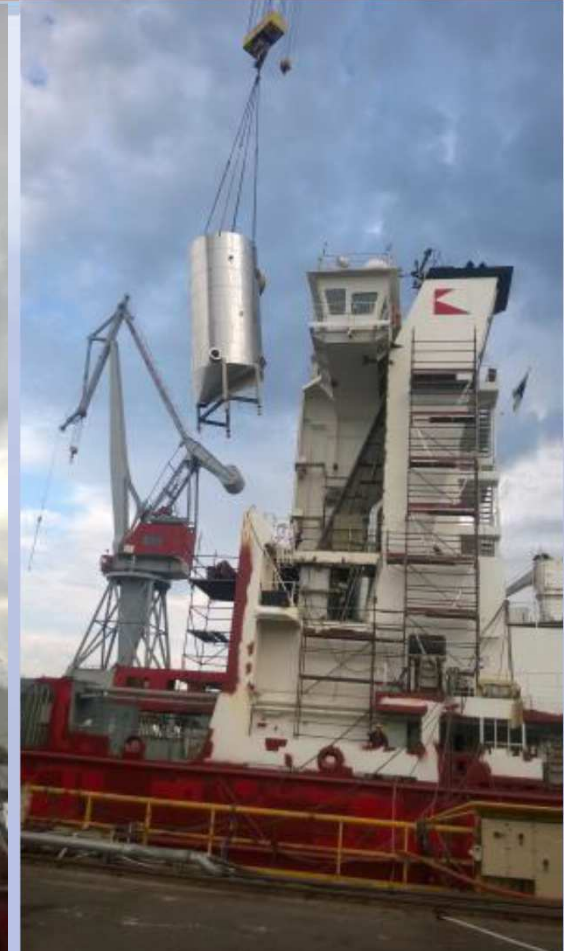
- Inleiding
  - Dempers
  - Emissies
  - Emissie eisen
  - **Aanpak**
  - Roetfilter
  - SCR Kat
  - Combinatie
- •Emissie eisen
  - •Br. Stof prijs
  - •beschikbare ruimte
  - •Zwaartepunt
  - •Vervuiling ? Waar?
  - • Resedu?
  - •Levensduur schip
  - •kosten equipment



# AANPAK

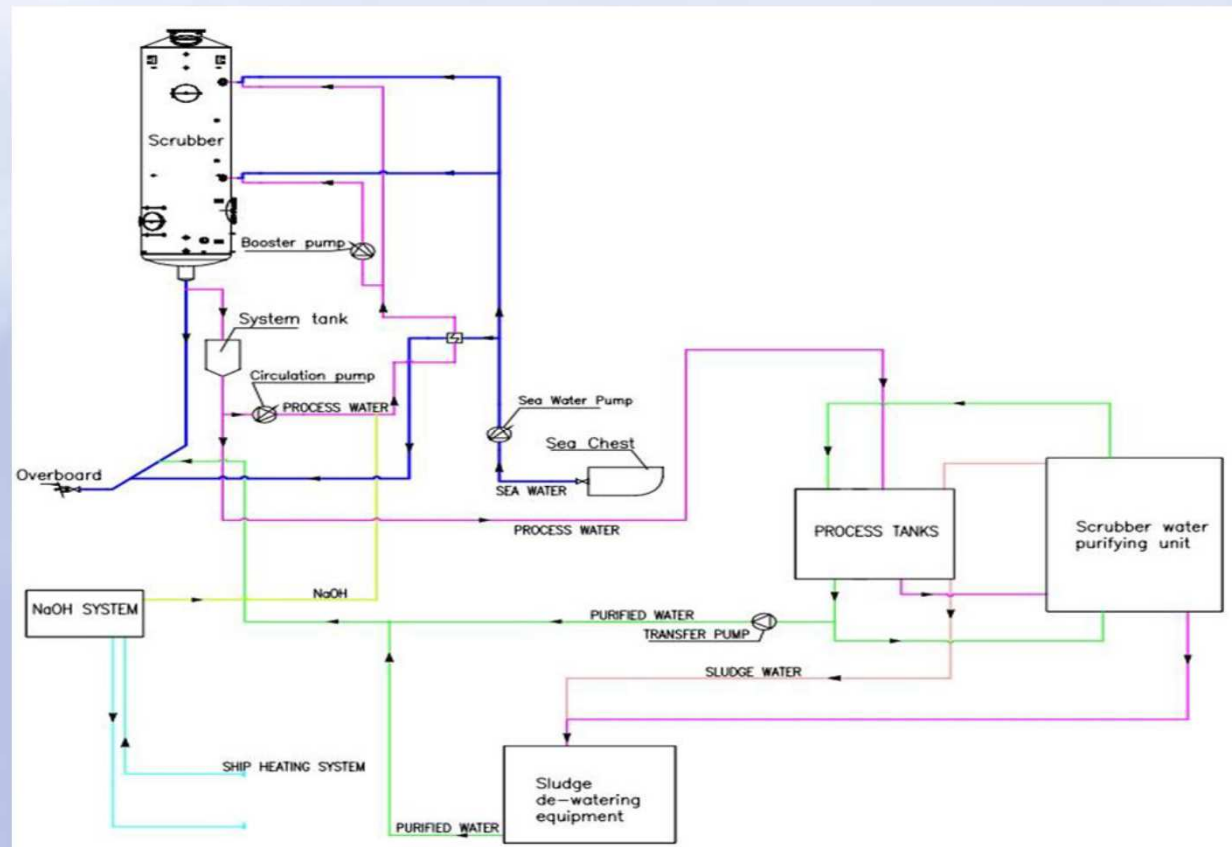
- Inleiding
- Dempers
- Emissies
- Emissie eisen
- **Aanpak**
- Roetfilter
- SCR Kat
- Combinatie

Foto: Deltalange  
Conversie/retrofit



# AANPAK

- Inleiding
- Dempers
- Emissies
- Emissie eisen
- Aanpak
- **Scrubber**
- Combinatie



# SCRUBBER

- Inleiding
- Dempers
- Emissies
- Emissie eisen
- Aanpak
- **Scrubber**
- Combinatie

Scrubber ook “closed loop”

- Water behandeling proces werkt onafhankelijk, “controlled by automation” en freq. regelaars.
- Fout / storing in werking water behandeling beïnvloed niet de werking van de scrubber werking. Andersom ook niet.
- Water behandeling systeem kan in machinekamer of in 20” container aan dek met apart bediening station.

# SCRUBBER

- Inleiding
- Dempers
- Emissies
- Emissie eisen
- **Aanpak**
- Roetfilter
- SCR Kat
- Combinatie

## Sludge treatment and consumables

- •Sludge afvoer in
- Finland 400 Eur/ton + transport
- Belgium 500 Eur/ton incl. Transport
- 
- •Caustic Soda (NaOH) in:
- Finland 235Eur/ton free port Kemi
- 197Eur/ton free Helsinki port
- 
- •Detergent 5 EUR / 2 week
- •Sludge treatment chemicals :
- 10 EUR / day



# SCR KATALYSATOR

- Inleiding
  - Dempers
  - Emissies
  - Emissie eisen
  - Aanpak
  - **Scrubber**
  - Combinatie
- Scrubber systeem: inclusief demper werking
  - € 1300,= per kW in de range tot 2000 kW.
  - € 2,3/3.0 miljoen voor grotere motoren tot 6 mW motoren.
  - Kosten van uitlaatgas nabehandeling van kleine motoren fors kostbaarder dan voor grote motoren per kW gerekend.
  - Voor Retrofit zijn de installatiekosten vaak net zo groot als de systeemkosten.
  - geprepareerd schip, kosten inbouw zijn 25 % van systeem prijs.

## SCRUBBER 2 MW OL VOORBEELD

- Inleiding
  - Dempers
  - Emissies
  - Emissie eisen
  - Aanpak
  - **Scrubber**
  - Combinatie
- Gewicht van 2mW scrubber zonder water is rond 1450 kg met Isolatie 2050kg
  - Water is 640 kg in the scrubber(open loop)
  - Diameter is 1,3m, Hoogte is 7,3 m
  - Inlet diameter Ø600 and outlet ø600
  - Circulatie van water in scrubber is 43 m<sup>3</sup>/h
  - Behoeftte zee water is 88-100 m<sup>3</sup>/h
  - ginstalleerd vermogen is 37 KW in 100%, verwacht gemiddeld rond de 25 KW
  - Dus meestal voldoende met bestaande generator  
MAAR: afhankelijk of er een afvoerpomp extra geplaatst moet worden om terug naar zee van 5-8 KW



# SCRUBBER TOPICS

- Inleiding
  - Dempers
  - Emissies
  - Emissie eisen
  - Aanpak
  - **Scrubber**
  - Combinatie
- Performance figures, HFO 2,5 % sulfur
  - • Alkali consumptie 5 tot 6 liters x MWh x S%
  - • Energie gebruik 15 kW x MWh
  - • Fresh water consumption 50 liters x MWh
  - • Sludge formatie 0.4 kg x MWh
  - • Bleed off rate 0.2 tot 0.3 m<sup>3</sup> x MWh
  - • Back pressure max. 100 mmWc
  - \* alle waardes afhankelijk van omgevings conditie, water kwaliteit en installatie specifieke invloeden.

# COMBINATIE SCR/ SCRUBBER ?

- Inleiding
- Dempers
- Emissies
- Emissie eisen
- Aanpak
- Scrubber
- **Combinatie**





DANK U VOOR DE AANDACHT  
[KR@AXCES.COM](mailto:KR@AXCES.COM)

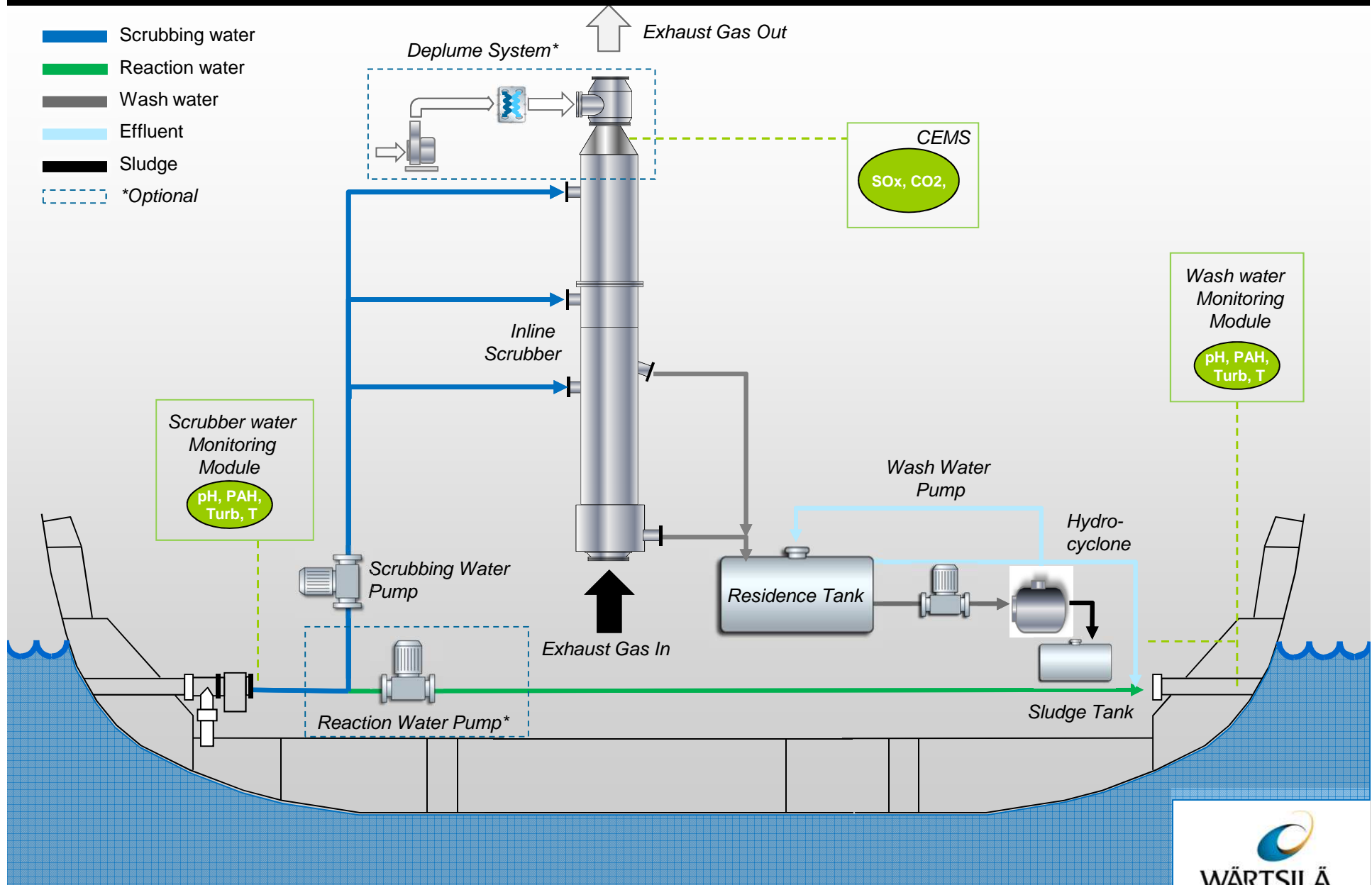
# WÄRTSILÄ CORPORATION

Inline Scrubber – Color Line SuperSpeed

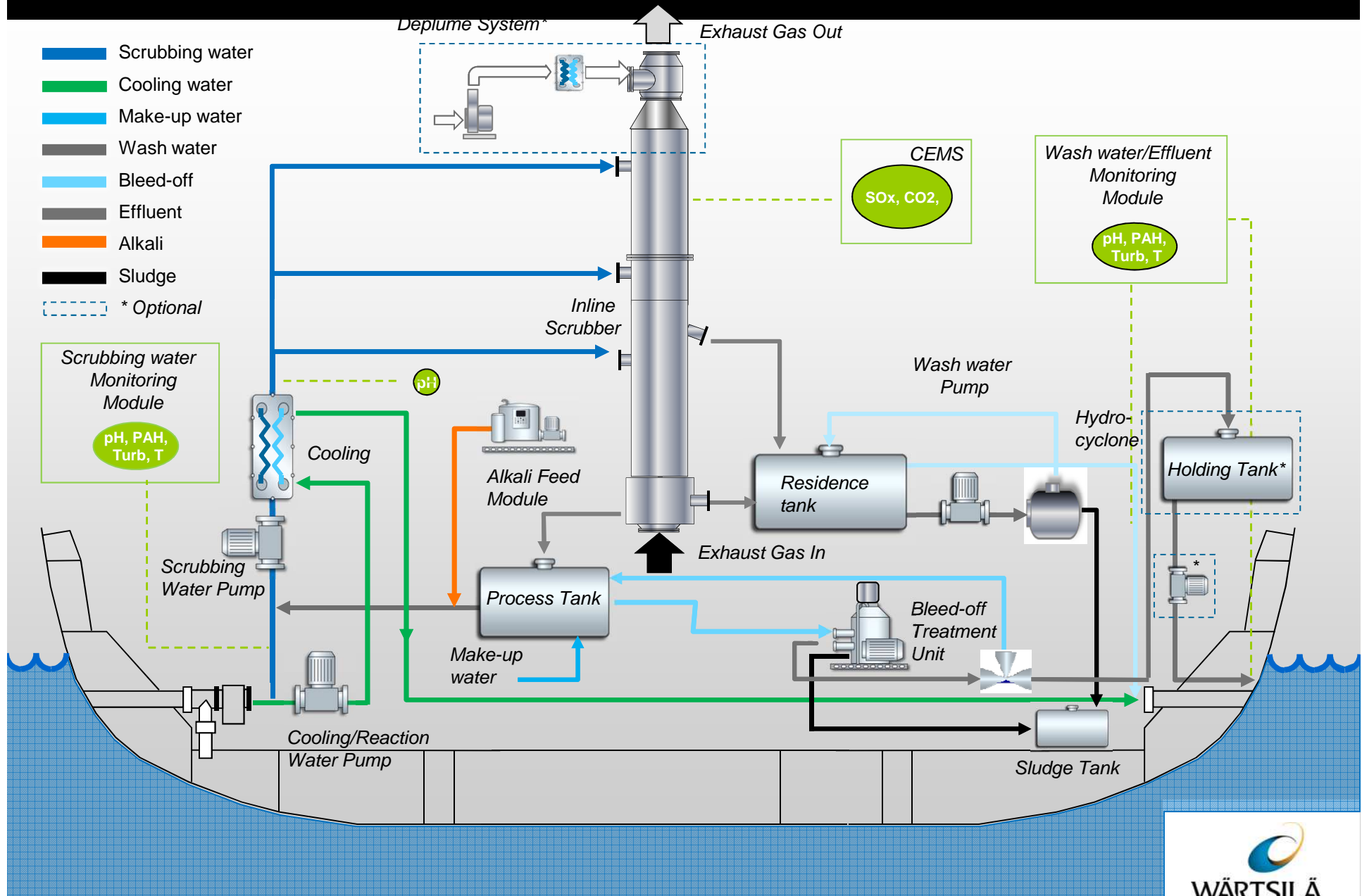
# Wartsila Scrubbers



# Wärtsilä Inline Scrubber Open Loop



# Wärtsilä Inline Scrubber Hybrid





## Current design range:

- Engine sizes between 5 and 20 MW
- Design basis: exhaust gas flow 6,000 Nm<sup>3</sup>/MWh
- Pressure drop at design: 150 mm WG
- Open loop SO<sub>x</sub> reduction: 2,5% S -> 0,1% S
- Open loop sea water consumption: 50-55 m<sup>3</sup>/MWh
- No by-pass - can run hot



## Case study: Retrofit

### Color Line SuperSpeed 2

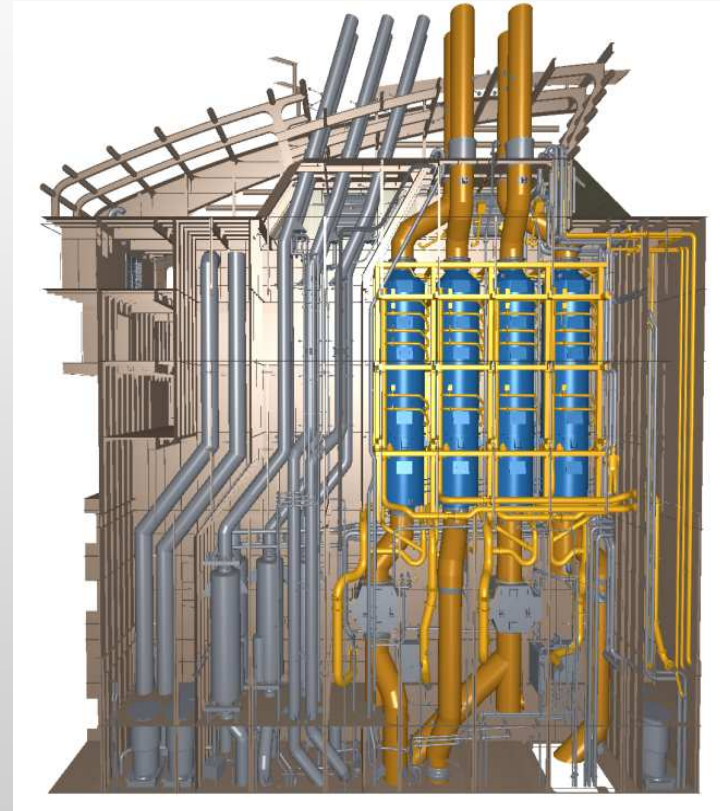
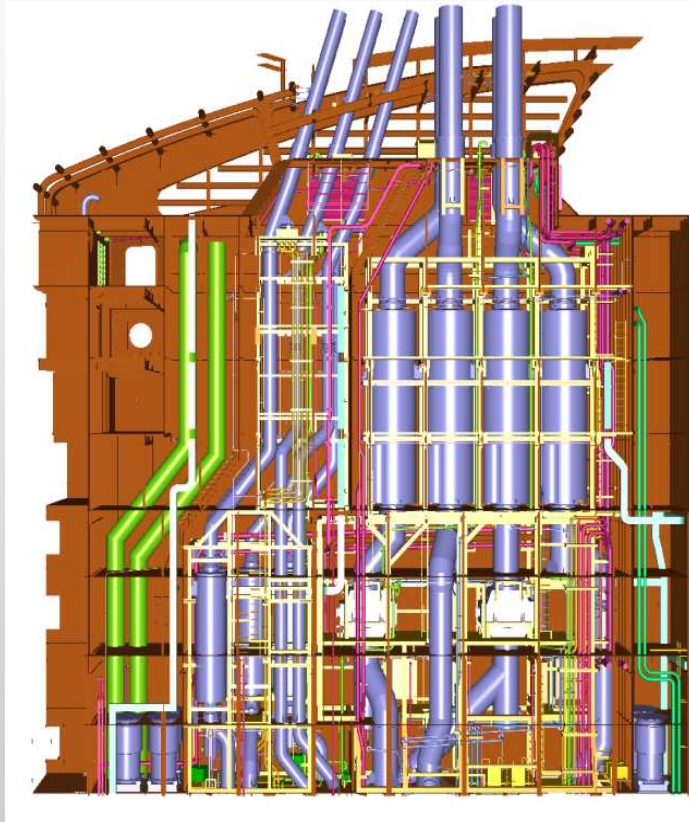
- Operates 100% within SECA
- 4 x 9,45MW Wärtsilä
- Retrofit: Space limitations in funnel
- Wärtsilä Inline Scrubber installation March 2014 at FaYard in Denmark

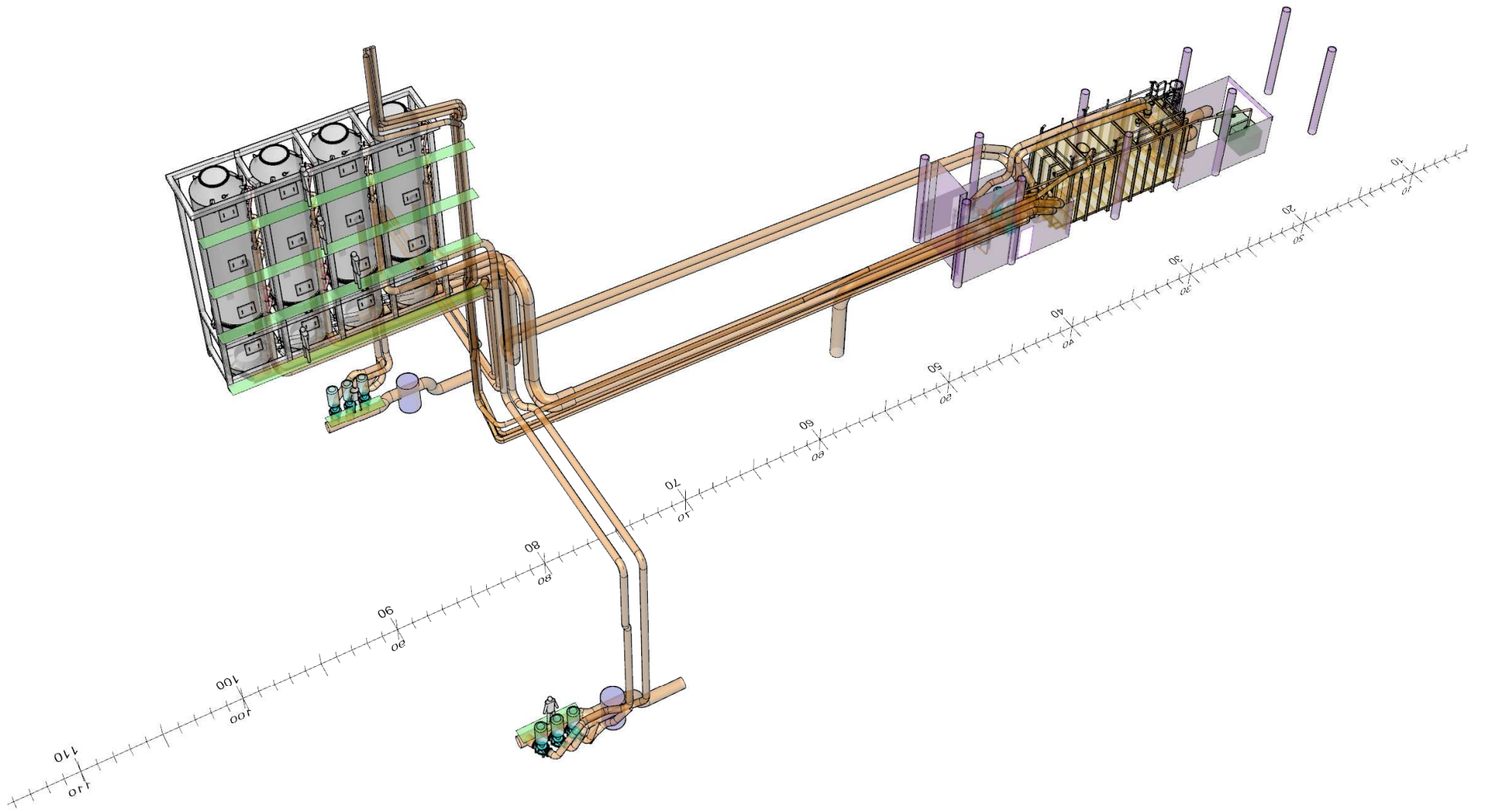


## Wartsila Inline scrubbers ready for installation on Superspeed II



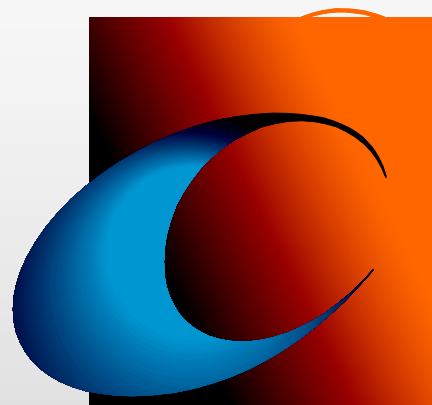
The silencers of Superspeed I and II are replaced by scrubber units





# Case study: Retrofit



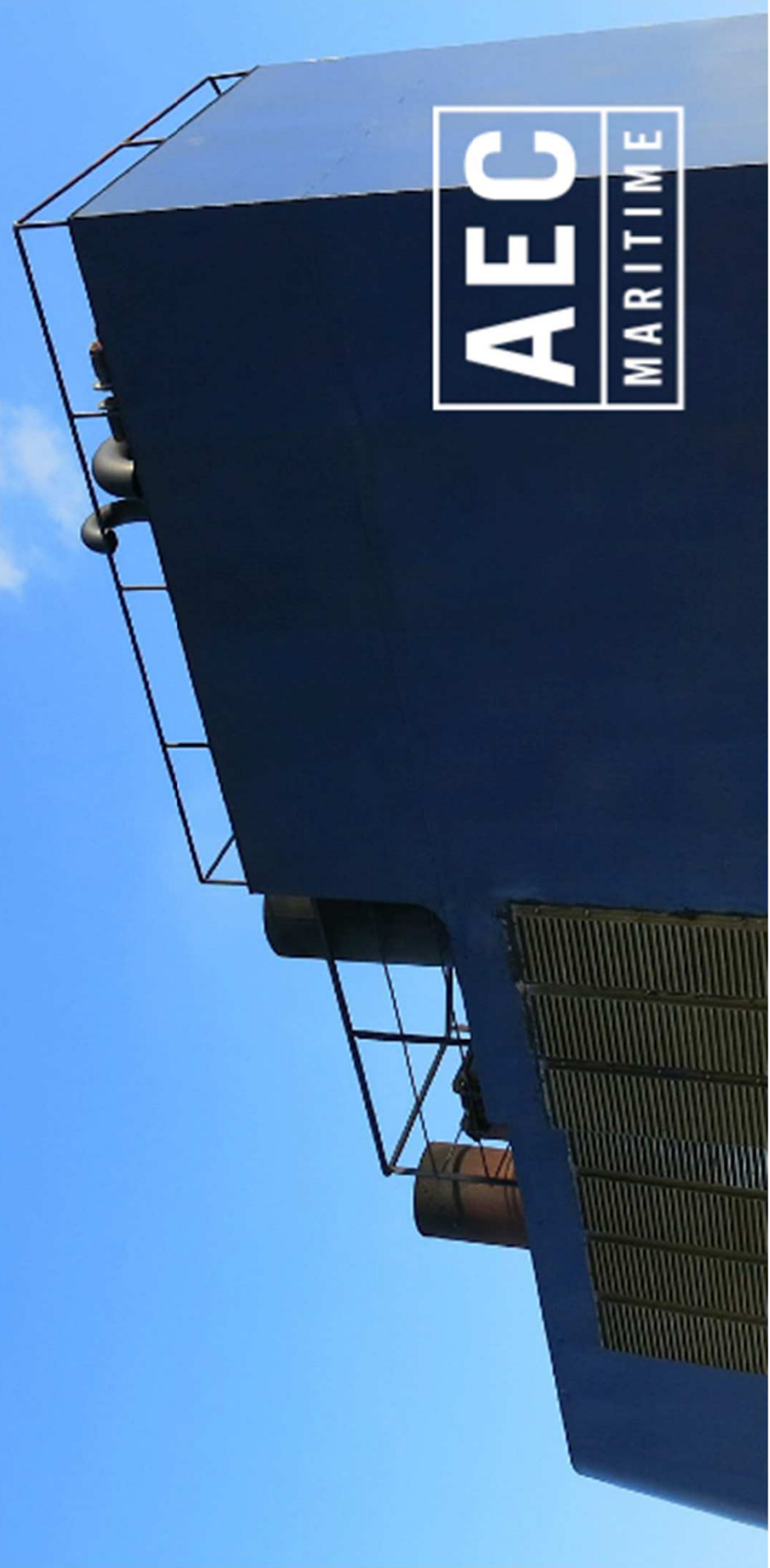


WÄRTSILÄ

**SCRUBBING  
MADE SIMPLE**

**AEC**

**MARITIME**

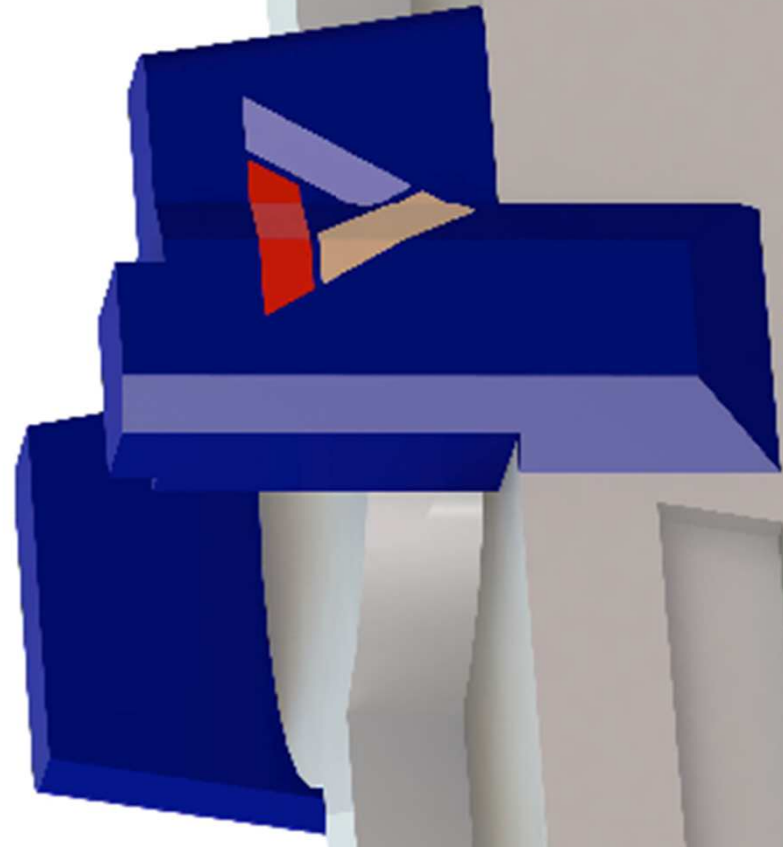


# EXPLAINING OUR TECHNOLOGY ON BOARD THE SCHLESWIG HOLSTEIN (SCANDLINES)



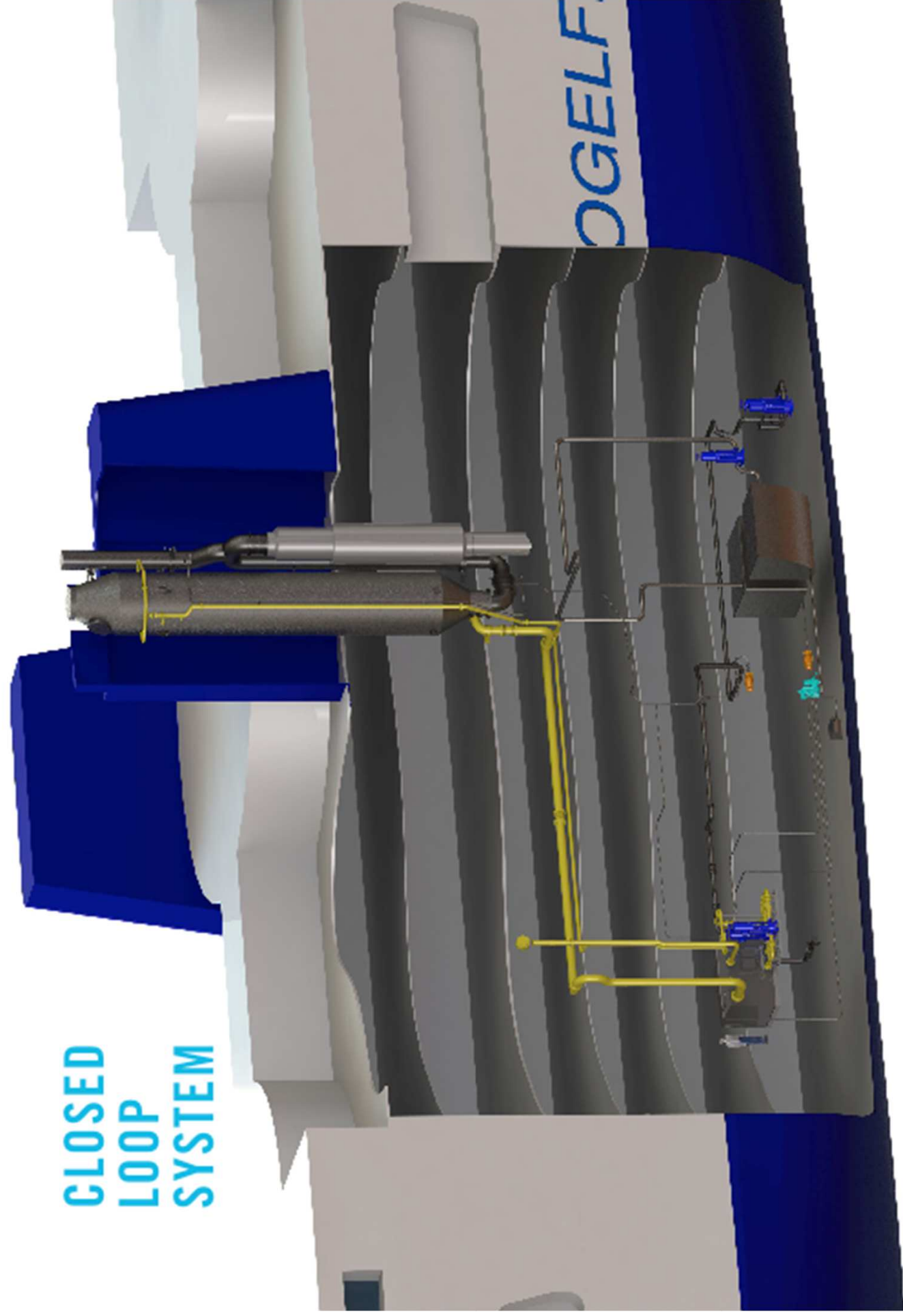


FUNNEL



Scandlines *VOGELF*

# CLOSED LOOP SYSTEM



# CLOSED LOOP SYSTEM

## 1. SCRUBBER

The scrubber has an open tower structure without any filters. There are no moving parts and there is no need for a bypass. If needed, the scrubber can run dry.

## 2. CIRCULATION TANK

In the circulation tank the process water is mixed and prepared for the scrubber. The circulation tank is made of lightweight polypropylene, which is corrosion free.

## 3. WASH WATER CIRCULATION

The supply lines and return lines are made from certified Glassfiber Reinforced Epoxy. This material is lightweight and also corrosion free. The redundant executed pumps are equipped with frequency converters.

## 4. COOLING SYSTEM

A heat exchanger is installed to cool down the process water to optimize the process. Seawater is taken from the ship's main supply. The redundant executed pumps are equipped with frequency converters.

## 5. FILLING AND DEMISTER CLEANING

To start up the closed loop system, seawater is pumped into the circulation tank. The same pump is used to clean the top of the demister. This process is automatically controlled without interference of personnel.

## 6. NaOH

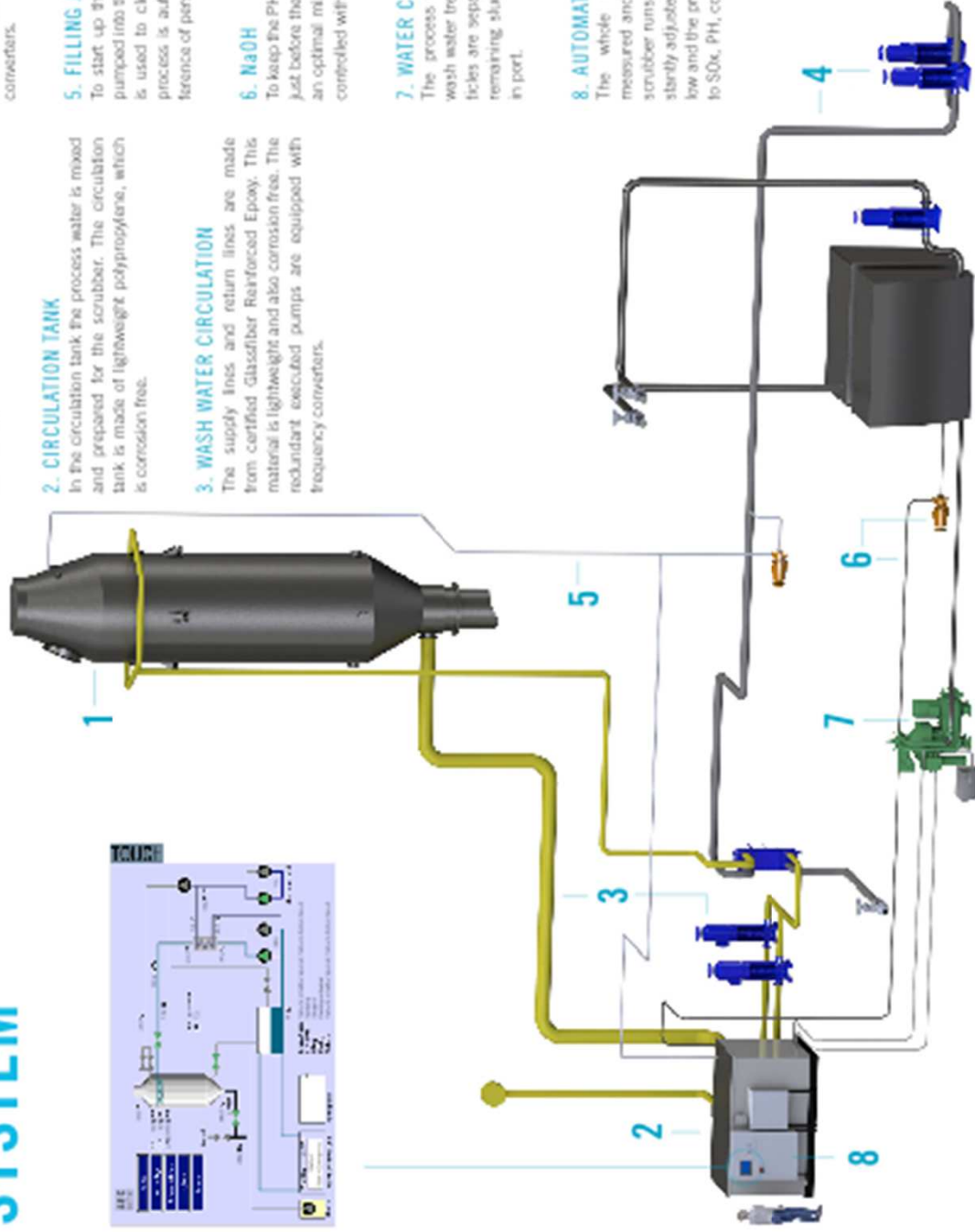
To keep the PH level neutral, caustic soda is added just before the entrance of the circulation tank for an optimal mixture. This process is automatically controlled without interference of personnel.

## 7. WATER CLEANING SYSTEM

The process water constantly runs through a wash water treatment unit. This is where the particles are separated from the process water. The remaining sludge can be stored and discharged in port.

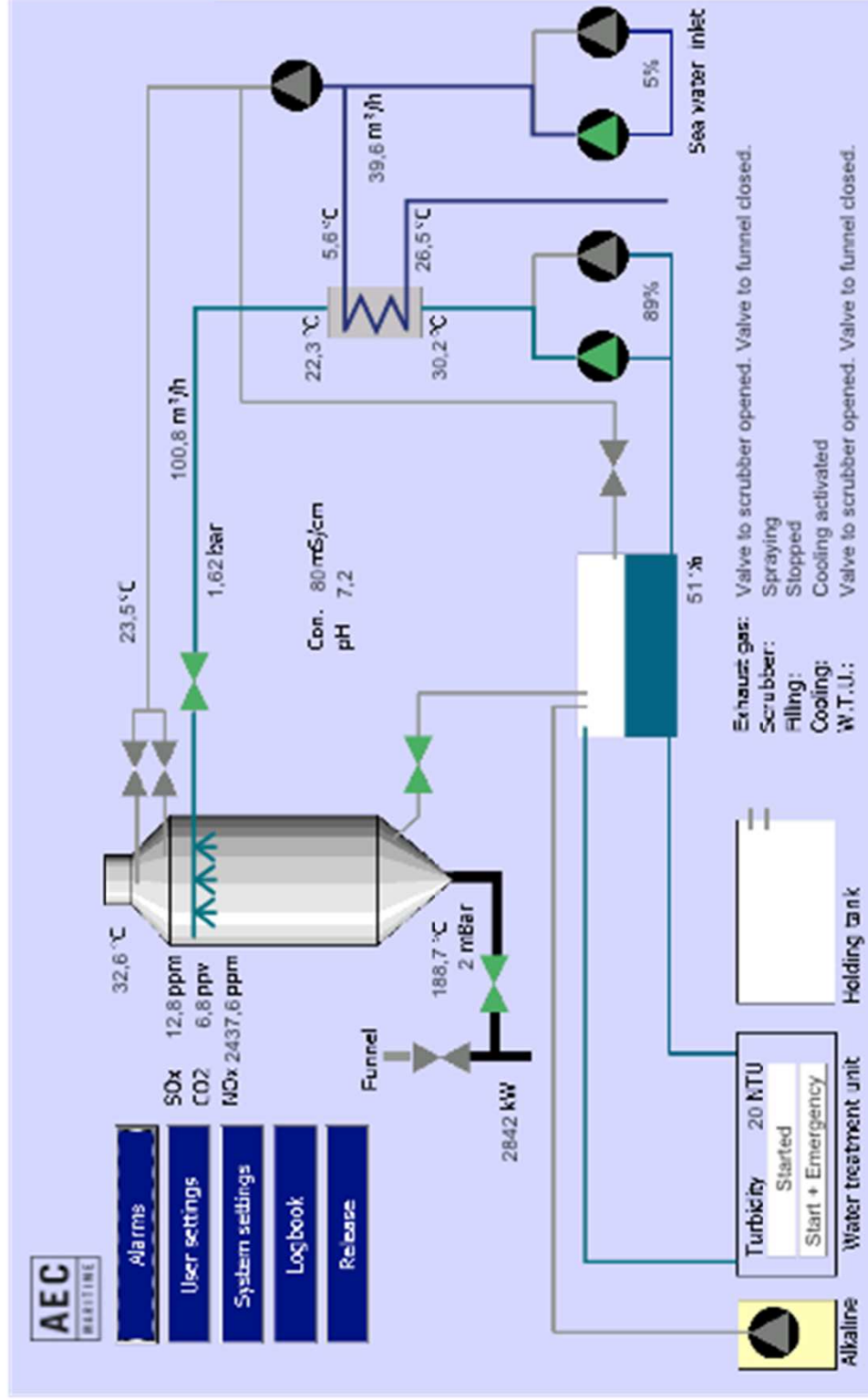
## 8. AUTOMATION AND CONTROL SYSTEM

The whole scrubber system is constantly measured and controlled. Once switched on, the scrubber runs automatically. The scrubber is constantly adjusted to keep energy consumption level low and the process water in balance with respect to SOx, PH, concentration of PAH and turbidity.



# AUTOMATION AND CONTROL SYSTEM

TOUCH



**AEC**

**MARITIME**

SO<sub>x</sub> SCRUBBING  
MADE SIMPLE



# Financing of Exhaust Cleaning Technology

8th October 2014 – Sulphur Regulation Seminar



# Our Sustainability Strategy



# Member of Sustainable Shipping Initiative





# Alternatives to meet environmental exhaust regulation

NO <sub>x</sub>	SO <sub>x</sub>	Particulate Matter	Greenhouse Gas
Acid rains Ozone depletion 2011: Tier II 2016? Tier III NECA	Acid rains  From 2012 : 3.5% SECA 2015 : 0.1% Global 2020 : 0.5%	Impact on air quality  Along with SO <sub>x</sub> reduction	Global warming  EEDI Further evaluation by IMO
LNG conversion possible Simultaneous reduction of SO <sub>x</sub> / NO <sub>x</sub> / PM / GHG			
MGO, Bio-Fuels, Methanol Can fulfill 0,1% SO <sub>x</sub> limits, Scrubber NO <sub>x</sub> / PM, GHG: propeller, hull, engine, speed and operations			
HFO Scrubber SO <sub>x</sub> / NO <sub>x</sub> / PM, GHG: propeller, hull, engine, speed and operations			



# Exhaust related challenges for the maritime industry

## Challenge for ship owners and charterers

- Sulphur causes acid rains and impacts air quality
- From start of 2015 in SECA (0.1%) and 2020 Global Sox directive (0.5%)
- Different fuels on board at different cost



## Challenge for port state

Few port state checks are adequate.

- Static sensors run risk of fuel switch after passing the sensor
- Continuous Emission monitoring devices expensive and not tamper free
- Experiments with mobile drones that are sniffing exhaust level



## Challenge for banks

- Tailor-made finance solutions for exhaust cleaning and fuel efficiency.



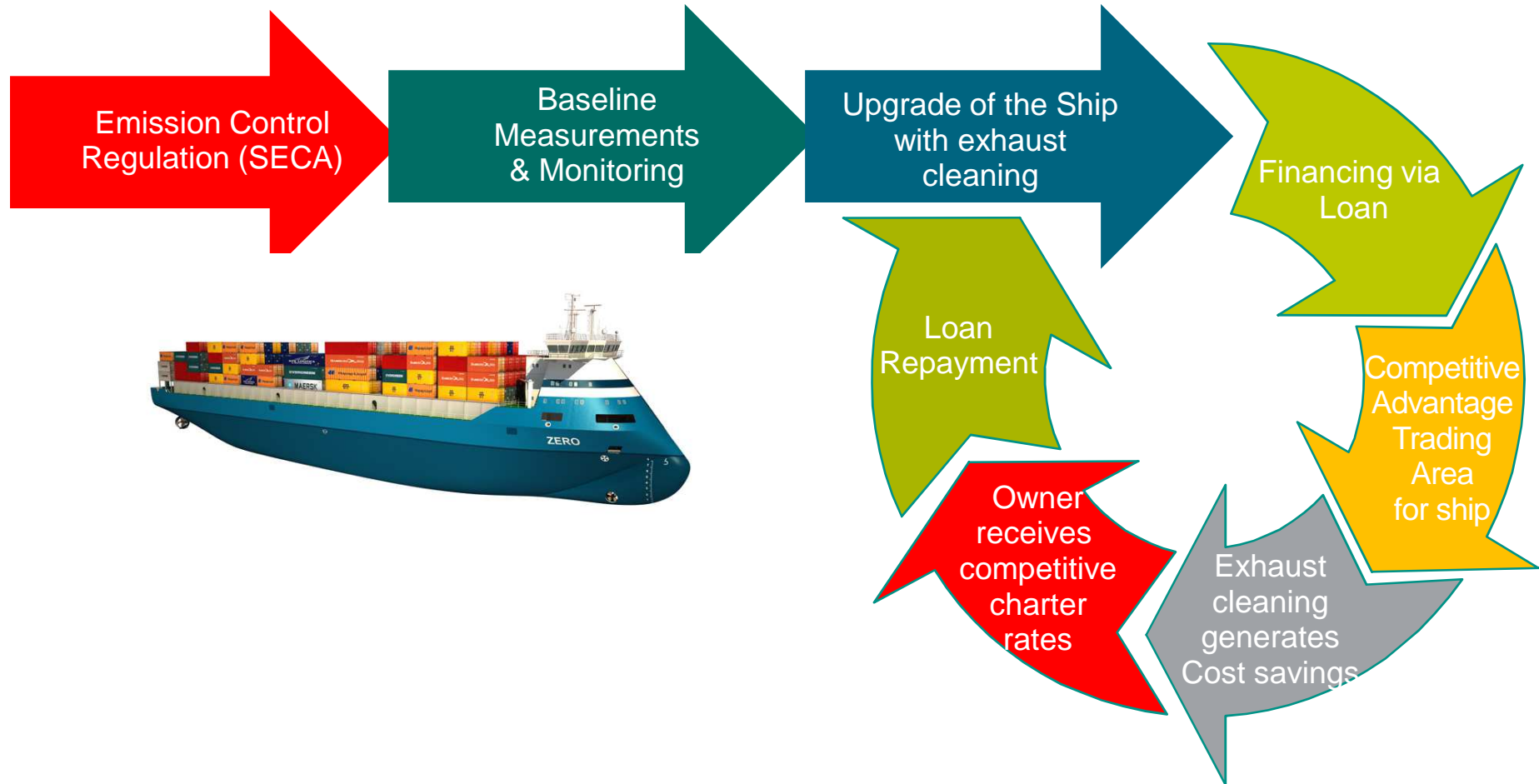
# Risk drivers and exhaust cleaning

---

1. ↓ **Non-Compliance risk decreases:** SECA in 2015 and IMO Sulphur Directive in 2020
2. ↓ **Technology risk decreases:** Exhaust cleaning available from multiple tech providers and increasingly used
3. ↓ **Price and availability risk decreases:** Helps owner to mitigate cost of fuel bills and insecurity about low sulphur fuels
4. ↑ **Competitive advantage:** Shipping companies with exhaust cleaning have competitive edge in ECA area over competitors. This can be further increased by adding fuel efficiency improvements to the vessel
5. ↑ **Future preparedness increases:** Emission control legislation and territory expected to grow over time and expected increased control from port authorities



# What does the process look like?



# How does the financial model work?

## KEY INPUTS

Initial Investment

Bunker Price

Technology Outputs  
(daily fuel consumption)

Premium when bidding for charters

Loan Profile  
(duration, interest)

License to operate



## OUTPUTS

Fuel cost savings & license to operate

Competitive charter rates

=

Loan Payments

=

Net savings


Charterer's savings

+

Net Savings from fuel efficiency ?!

## Possible next Steps and scenarios

---

1. For suitable vessels a detailed proposal can be produced, we deliver tailor made financial solutions, based on our prior experience with financing scrubbers
  2. Additional Scrubber Tranche
    1. Scenario #1: Security by first priority mortgage over the ship. ABN finances the vessel and adds an additional scrubber tranche to finance the acquisition of a scrubber
    2. Scenario #2: Charterer willing to pay premium for the scrubber. Charter premium is arranged and documented in a separate contract, pledged to ABN AMRO. First priority mortgage bank waives it's right on this part of the earnings.
  3. The owner retains the license to operate in SECA, also gains competitive advantage and thus gets steady income during and after the loan period. Possible PR opportunity for vessel(s) with exhaust cleaning. A scrubber itself does not add to fuel efficiency. Adding fuel efficiency improvements to the vessel can help to improve the business case.
- 



Thank you for your attention!

Jan Raes

Business Development Manager

[Jan.raes@nl.abnamro.com](mailto:Jan.raes@nl.abnamro.com)



JRRAES



Jan Raes

# Connecting Europe Facility

Investing in Europe's growth



Ministerie van Infrastructuur en Milieu

## CEF en kansen voor de scheepvaart

Paul Zeer  
Beleidsmedewerker Maritieme Zaken  
E: [paul.zeer01@minienm.nl](mailto:paul.zeer01@minienm.nl)  
T: 06 - 55214538

15 oktober 2014



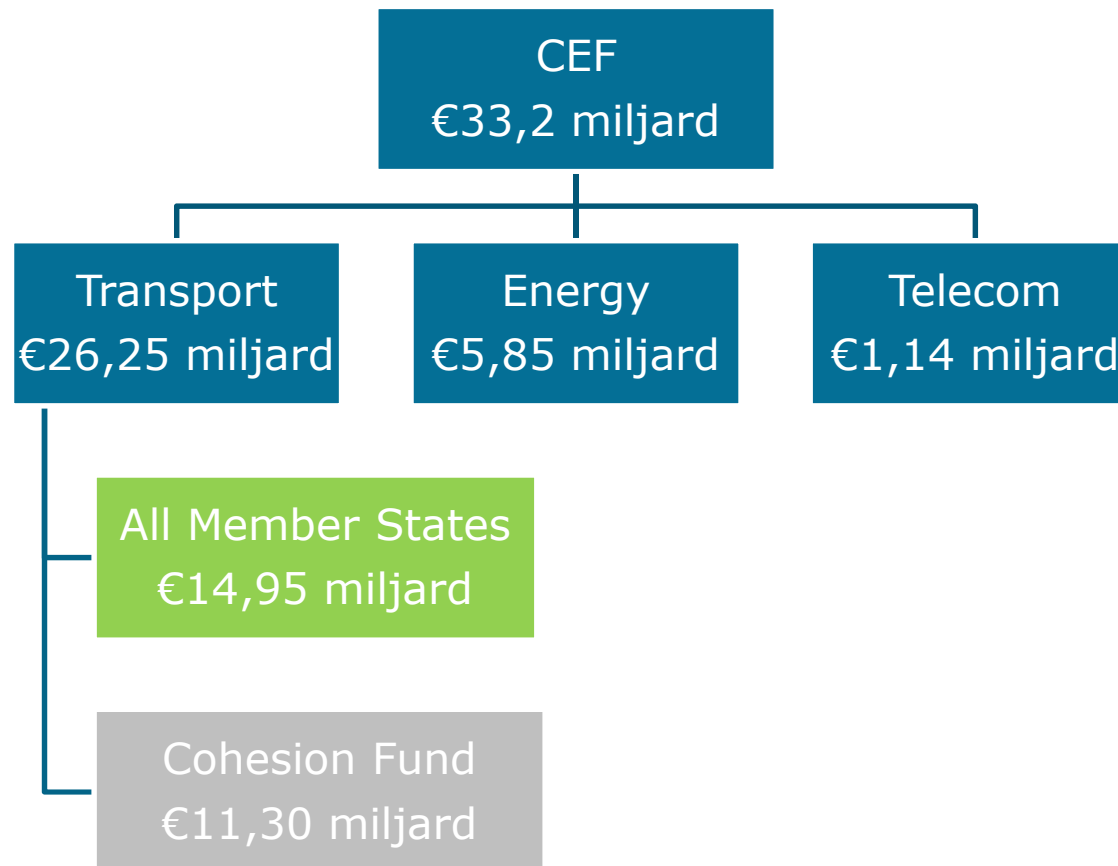


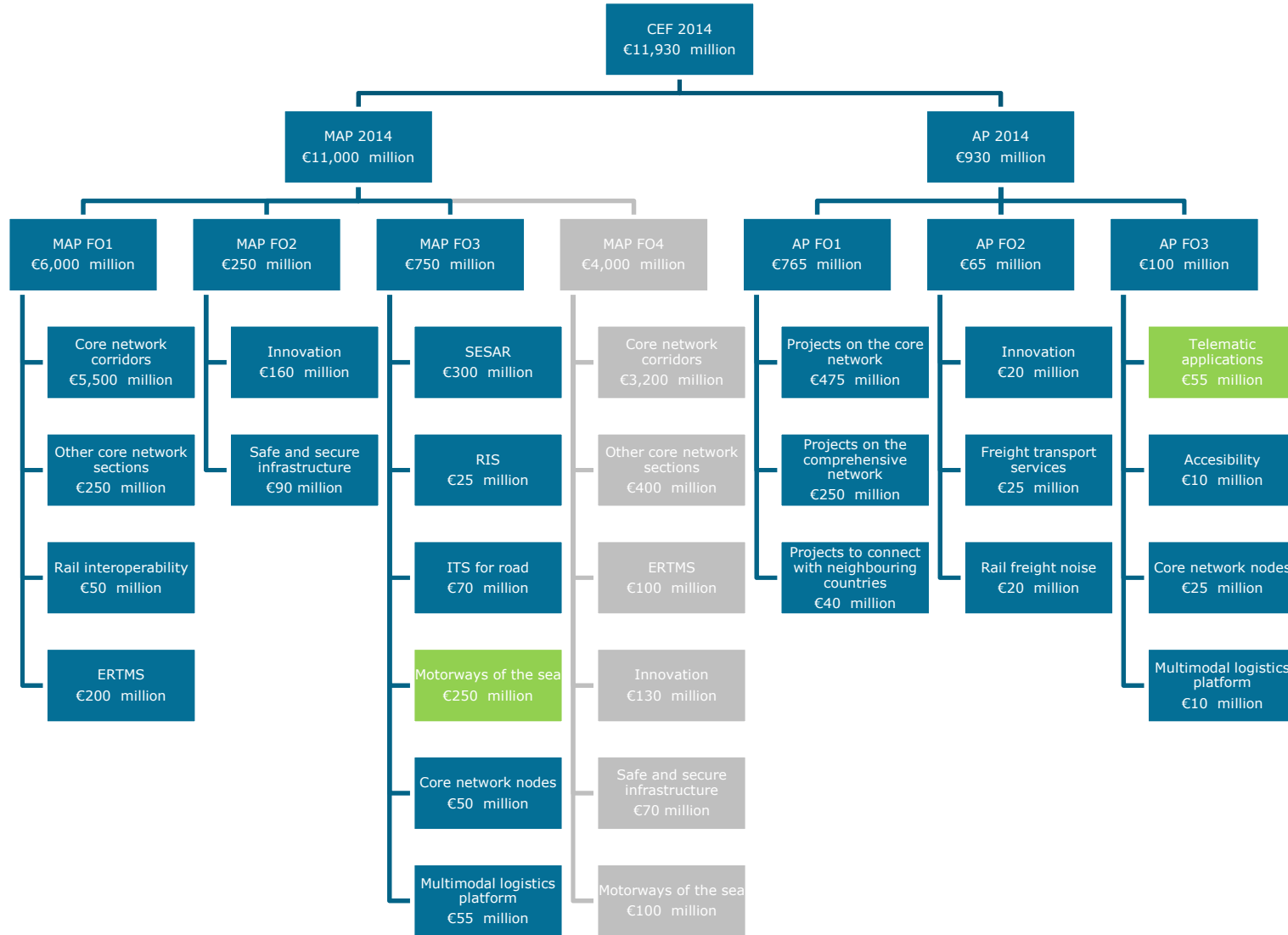
## CEF: doelstellingen

- Transport, energie en telecom is van groot belang voor de Europese economie.
- EU beleid is gericht op (1) banen, (2) groei en (3) concurrentievermogen.
- Transport financiering concentreert zich op de 9 kernnetwerk corridors, maar daarbuiten is ook ruimte voor bijvoorbeeld de scheepvaart.



## CEF: budget







## CEF: co-financiering

Types of projects	All Member States	Cohesion Fund
(a) Studies (all modes)	50%	85%
(b) Works on		
Motorways of the Sea (MoS)	30%	85%
Traffic management systems VTMIS (ground/onboard)	50%/20%	85%



## MoS: works

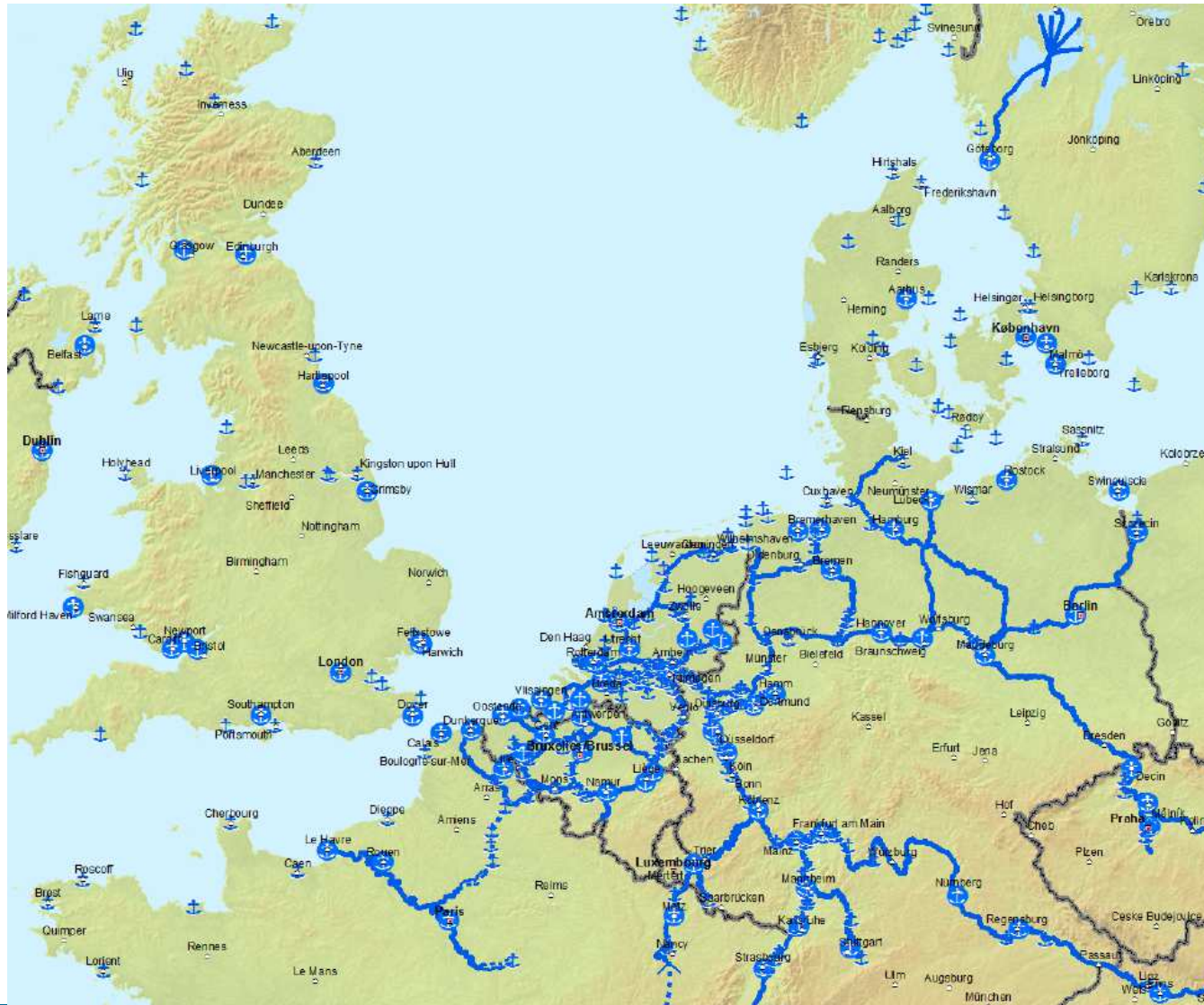
Maximaal 30% co-financiering kan worden aangevraagd voor:

*1. Maritime link based projects:*

- i.i.g. twee EU netwerkhavens (waarvan één minimaal kernnetwerk) in twee verschillende lidstaten;
- i.i.g. één reder.

*2. Projects of wider benefit:*

- zover bekend betreft dit enkel infrastructuur.





## MoS: maritime link based projects

- Prioriteit zal worden gegeven aan:
  - kosten om aan Annex VI van de IMO MARPOL Convention te voldoen;
  - kosten om aan de EU Sulphur Directive (2012/33/EU) te voldoen;
  - kosten die bijdragen aan een milieuvriendelijke maritieme dienstverlening.
- Maar:
  - specifieke *maritime link* tussen twee EU netwerkhavens;
  - alleen de upgrade voor milieuvriendelijke doeleinden komt in aanmerking;
  - voorstel moet voldoen aan de CEF criteria.



## MoS: studies

- Maximaal 50% co-financiering kan worden aangevraagd voor:
  1. *Pilot actions:*
    - introduceren van nieuwe en innovatieve concepten en technologieën (hoewel geen R&D) in de pre-implementatie fase en het testen (bijv. alternatieve brandstoffen, uitstoot verminderende technologieën, milieu vriendelijke voortstuwing/motoren).
  2. *Studies:*
    - bijv. naar ICT applicaties, maar geen markt- of haalbaarheidstudies.





## CEF: toekenningscriteria

- *Relevance (EU added value):*
  - een significante verbetering van een transportverbinding of vervoersstromen tussen lidstaten ter bevordering van de efficiëntie, duurzaamheid, concurrentiekracht en cohesie.
- *Maturity:*
  - de reeds bereikte voortgang en het vermogen om te kunnen implementeren in overeenstemming met de voorgestelde tijdsplanning.
- *Impact:*
  - het verwachte effect van de financiële steun van de EU op het business plan, het sociaal-economische effect en effect op klimaat, milieu en toegankelijkheid.
- *Quality:*
  - de deugdelijkheid van het voorstel in termen van de inhoud van de activiteiten, de kwaliteit van het projectmanagement, de samenhang tussen de doelstellingen en de geplande middelen / activiteiten.



## CEF: aanvraag

